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(54) A bidirectional current blocking mosfet for battery disconnect switching including protection against reverse connected battery charger.

(57) A bidirectional current blocking switch is disclosed. The switch includes a four-terminal MOSFET in which there is no source-body short. The voltages applied to the source and drain terminals are both higher than the voltage applied to the body terminal (for an N-channel) device so that the source-body and drain-body junction of the MOSFET never become forward-biased. The switch of this invention is particularly useful for switching a cascaded set of batteries in a portable computer. Also included is a disclosure of circuitry to protect the switch against a reverse connected battery charger.

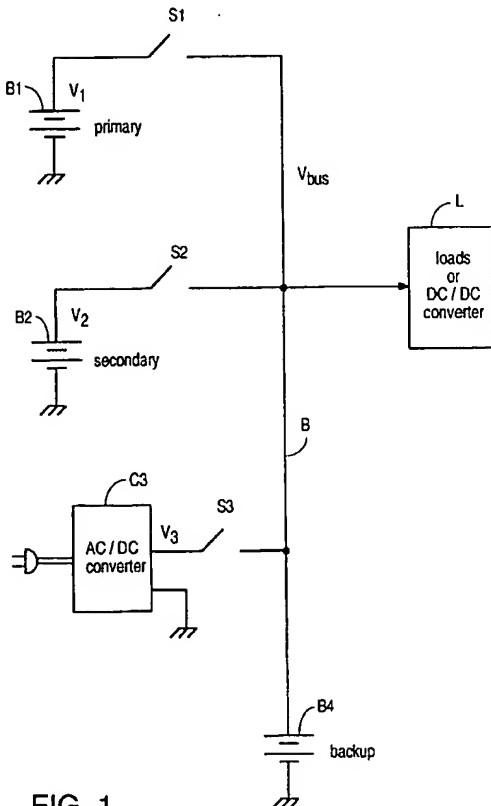


FIG. 1  
(Prior Art)

This application is related to and incorporates by reference the subject matter of European Application Nos. (Professional Representatives reference nos. PL76859EP and PL76860EP) together with the subject matter of US application Nos. 08/160560 and 08/160539 from which the two European Applications claim respective priorities and copies of which are filed herewith. Both of these related European Applications are filed on the same day as this application.

This application also incorporates by reference the subject matter of US application nos. 08/159900 and 08/219586 from which priority is claimed and copies of which are filed herewith.

This invention relates to a bidirectional current blocking MOSFET and in particular to the use of such a device in a battery disconnect circuit.

Users of battery-powered devices such as notebook computers require that the devices be usable for long periods of time between battery recharges. This requirement has led to cascaded battery arrangements, in which a primary battery, a secondary battery, etc., are connected to the device in succession. Frequently an AC/DC converter is also provided to allow the user to conserve battery power when he is near a source of AC power. A connection for an external backup battery may also be provided.

Such an arrangement is illustrated in Fig. 1 wherein a primary battery B1 and a secondary battery B2 are connected via switches S1 and S2, respectively, to a load L, which could be a DC/DC converter supplying, for example, a notebook computer. The supply connections are made through a bus which is designated B.

Also connected to bus B is an AC/DC converter C3 which supplies power through a switch S3. The voltage supplied by primary battery B1 is designated  $V_1$ , the voltage supplied by secondary battery B2 is designated  $V_2$ , and the voltage supplied by AC/DC converter C3 is designated  $V_3$ . The voltage at bus B is designated  $V_{bus}$ . A backup battery B4 is also connected to bus B. Backup battery B4 provides power to some supervisory circuits and memory functions (not shown) when primary battery B1 and secondary battery B2 are discharged. To ensure that it is present when needed, backup battery B4 is not switched.

In the operation of this multiple battery arrangement, only one of switches S1, S2, and S3 would normally be closed at any given time. The remaining switches would be open. When power is supplied by primary battery B1, for example, switch S1 is closed and switches S2 and S3 are open.

As the power sources are switched in and out, the voltage across switches S1, S2, and S3 can vary both in magnitude and direction. This is illustrated in Figs. 2A-2C. As shown in Fig. 2A, for example, the output  $V_2$  of battery B2 might be 14 V at a given point in time. If battery B2 is then supplying power, the voltage  $V_{bus}$

would also equal 14 V. If battery B1 is fully charged, its output voltage  $V_1$  might be 18 V. In this case, the left side of switch S1 would be positively charged. On the other hand, assume the same situation except that battery B1 is discharged, so that  $V_1$  is 6 V. In this case, the right side of switch S1 is positively charged, as shown in Fig. 2B. A third alternative is illustrated in Fig. 2C where battery B1 is discharged, battery B2 is fully charged, and bus B is supplied by AC/DC converter C1. In the example,  $V_1$  is shown as equalling 6 V,  $V_2$  is shown as equalling 17 V, and  $V_3$  is shown as equalling 12 V. In this case, the right side of switch S1 is positively charged, and the left side of switch S2 is positively charged.

In summary, any of switches S1-S3 may have to withstand a voltage in either direction. The only thing known for certain is that all of the voltages applied to these switches will be above ground.

The device may also be equipped with an internal battery charger, as illustrated in Fig. 3. A battery charger C5 is connected to battery B1 via a switch S4 and to battery B2 via a switch S5. Battery charger C5 may be supplied from the output of AC/DC converter C3 or (optionally) directly from the power main. As illustrated in Fig. 4, battery charger C5 may deliver a voltage as high as 24 V for quick battery charging. In the condition illustrated in Fig. 4, battery B2 is being charged, and the  $V_1$  output of battery B1 is equal to 12 volts. Switch S4 therefore must withstand a voltage difference of 12 V. However, since deep discharging of a rechargeable battery is known to extend its life,  $V_1$  could drop to below 6 V, in which case switch S4 would need to withstand over 18 V, with its left side being positively charged. On the other hand, when battery charger C5 is not operative it may have a shorted or leaky characteristic, and switches S4 and S5 would then have to block voltages in the other direction. Therefore, switches S4 and S5 must also be bidirectional current blocking.

The foregoing would not represent a problem if switches S1-S5 were mechanical switches. However, it is preferable to use semiconductor technology, and in particular MOSFET technology, in fabricating these switches. Power MOSFETs are typically fabricated with a source-body short to ensure that the intrinsic bipolar transistor (represented by the source, body and drain regions) remains turned off at all times. The prior art teaches generally that a good source-body short is fundamental to reliable parasitic-bipolar-free power MOSFET operation. See, for example, "Power Integrated Circuits", by Paolo Antognetti, McGraw-Hill, 1986, pp. 3.27-3.34.

The use of a source-body short has the effect of creating a diode across the drain and body terminals of the MOSFET which is electrically in parallel with the MOSFET. For a P-channel device, the cathode of the diode is connected to the drain; for an N-channel device, the anode of the diode is connected to the

drain. Thus, a MOSFET must never be exposed to voltages at its source-body and drain terminals which would cause the "antiparallel" diode to become forward-biased. Figs. 5A-5D illustrate the polarity of the antiparallel diode (shown in hatched lines) for a vertical N-channel DMOS device (Fig. 5A), a vertical P-channel DMOS device (Fig. 5B), a lateral N-channel device (Fig. 5C), and a lateral N-channel DMOS device (Fig. 5D).

Accordingly, conventional MOSFETs are not suitable for switches S1-S5 because they are not capable of blocking bidirectional currents. In Figs. 2A-2C, for example, the antiparallel diodes across switches S1 and S2 are shown in hatched lines, with their anode and cathode terminals arranged so as would be required to block the flow of current through the switches. If the polarity of the voltages across the switches were reversed, the antiparallel diodes would become forward-biased.

One possible solution to this problem would be to connect two MOSFETs in a back-to-back arrangement, as illustrated schematically in Figs. 6A-6C. Fig. 6A illustrates a pair of NMOS devices having a common source, Fig. 6B illustrates a pair of NMOS devices having a common drain, and Fig. 6C illustrates a pair of PMOS devices having a common source. These back-to-back arrangements double the on-resistance of the switches, however, and therefore detract significantly from the amount of power delivered to the computer or other device.

Moreover, when a battery charger is used in the arrangement, the connections between the battery charger and the battery may become reversed. For example, some of the connectors used for battery chargers have interchangeable polarities, and some battery chargers contain a switch which allows the polarity of the output to be reversed. In such situations, a battery disconnect switch may be exposed to a negative rather than a positive voltage.

Accordingly, what is needed is a bidirectional current blocking semiconductor switch which has the on-resistance of a normal MOSFET and yet does not contain an antiparallel diode across its drain and body terminals. Preferably, the bidirectional current blocking semiconductor switch should also be able to withstand a reversed battery charger condition.

In a bidirectional current blocking switch in accordance with this invention, a power MOSFET includes a source region, a body region, a drain region and a gate, each of which is connected to a terminal. The source and body regions are not shorted together, and voltages that are applied to the source and drain terminals are both either higher than (for an N-channel device) or lower than (for a P-channel device) a voltage at which the body region is maintained. The source, body and drain voltages are established such that the source-body and drain-body junctions of the device are never forward-biased.

In a preferred embodiment, the device is a four-terminal N-channel MOSFET, the body region is grounded, and the voltages at the source and drain terminals are never allowed to fall below ground.

5 Thus, the junctions between the P-type body region and the N-type source and drain regions never become forward biased. Provided that the gate voltage transitions which turn the device on and off are fast and the load is relatively capacitive or resistive (but not inductive), the parasitic bipolar transistor represented by the source, body and drain regions will not be activated.

10 Moreover, the on-resistance of a device according to this invention is dramatically lower than either an N-channel DMOS AC switch or a P-channel DMOS AC switch (frequently referred to as a bilateral switch).

15 A bidirectional blocking switch according to this invention is capable of conducting current in either direction and is capable of blocking current whether the source is more positive than the drain or the drain is more positive than the source. Moreover, the switch of this invention is capable of inhibiting current between two voltages provided by two different power sources. Neither the source terminal nor the drain terminal need be tied to a fixed or regulated voltage. When the switch is turned on, it quickly pulls the voltage on each side to approximately the same level. (In this specification, the terms "source" and "drain" are frequently used to denote the terminals of the MOSFET even though either terminal may be more positive than the other.)

20 According to another aspect of this invention, a battery disconnect switch is protected against exposure to a negative voltage created by, for example, a reverse-connected battery charger. A pair of source-body shorted MOSFETs are connected back-to-back in series between the gate and source terminals of the battery disconnect switch (the source terminal of the switch being connected to the battery charger). The gates of the series-connected MOSFETs are grounded. A third source-body shorted MOSFET is connected between the body and source terminals of the battery disconnect switch. The gate of the third MOSFET is connected to the drain terminal of the battery disconnect switch (the drain terminal of the switch being connected to the battery).

25 In an alternative embodiment, a MOSFET not having a source-body short is substituted for the back-to-back MOSFETs.

30 The invention will now be described, by way of example, with reference to the accompanying drawings, in which:

35 Fig. 1 illustrates a schematic drawing of a multiple source power supply arrangement, including disconnect switches.

40 Figs. 2A, 2B and 2C illustrate possible voltage differences encountered by the disconnect switches.

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shown in Fig. 1.

Fig. 3 illustrates a schematic diagram of a multiple source power supply arrangement, including a battery charger.

Fig. 4 illustrates possible voltage differences encountered by the disconnect switches shown in Fig. 3.

Figs. 5A-5D illustrate, respectively, a vertical N-channel double-diffused MOSFET (DMOS), a vertical P-channel DMOS MOSFET, a lateral N-channel MOSFET, and a lateral N-channel DMOS MOSFET, all of which contain a source-body short.

Figs. 6A-6C illustrate bidirectional current blocking switches consisting of back-to-back MOSFETs.

Fig. 7 illustrates a multiple source power supply arrangement containing disconnect switches in accordance with the invention.

Fig. 8 illustrates schematically the general case of a switch according to this invention.

Fig. 9 illustrates a multiple source power supply arrangement with disconnect switches consisting of drifted MOSFETs which are capable of switching higher voltage differences.

Figs. 10A and 10B illustrate schematically the off-state and the on-state, respectively, of the switches illustrated in Figs. 7 and 8.

Figs. 11A-11D illustrate conceptually the reduced on-resistance which is obtained using a bidirectional blocking switch in accordance with this invention.

Fig. 12A illustrates a battery disconnect switch with no protection against a reversed battery charger, and Figs. 12B-12G illustrate the difficulties with several possible ways of protecting a battery disconnect switch against a reversed battery charger.

Figs. 13A-13E illustrate a battery disconnect switch including circuitry which protects the switch against a reversed battery charger, in several voltage conditions to which the battery disconnect switch may be exposed.

Figs. 14A and 14B illustrate an embodiment in which the battery disconnect switch and the circuitry protecting the switch against a reversed battery charger are fabricated in the form of an integrated circuit.

Figs. 15A and 15B illustrate test results of the protective circuitry.

Fig. 7 illustrates a multiple source power supply arrangement containing bidirectional current blocking switches 70 and 71 in accordance with the invention. Switch 70 is connected to a battery 72, which supplies a voltage  $V_1$ , and switch 71 is connected to an AC/DC converter 73 or another battery, which supplies a voltage  $V_2$ . Switches 70 and 71 connect into a bus 74, which supplies an output voltage  $V_{out}$  to a load. While two power sources and two switches are illustrated in Fig. 7, it will be apparent that any number of batteries or other power sources could be included in the arrangement.

Switch 70 is a lateral MOSFET which is illustrated in cross section. MOSFET 70 is preferably formed in either a stripe or cellular pattern in a substrate 75, which in this embodiment is formed of P-type semiconductor material. N+ regions 76 and 77 are formed at the surface of P substrate 75, separated by a channel region 78. A gate 79 is formed over channel region 78, separated from channel region 78 by an oxide layer 80. A terminal 81 connects N+ region 76 to battery 72 and a terminal 82 connects N+ region 77 to bus 74. Gate 79 is supplied by a gate voltage  $V_{G1}$ . It will be noted that switch 70 is a symmetrical device, and regions 76 and 77 are not referred to as source or drain regions, since either of them can be biased positively or negatively relative to each other.

The junction between P substrate 75 and N+ region 76 is represented by a diode  $D_1$  and the junction between P substrate 75 and N+ region 77 is represented by a diode  $D_2$ .

In a conventional manner, the gate voltage  $V_{G1}$  is held low when switch 70 is turned off, and is raised to a positive voltage when switch 70 is turned on. Since P substrate 75 is grounded, and since the voltage at terminals 81 and 82 can only be positive, it is apparent that one of diodes  $D_1$  and  $D_2$  is always reverse-biased when switch 70 is turned off. Accordingly, when switch 70 is off it blocks current whether the voltage at terminal 81 is higher or lower than the voltage at terminal 82.

Neither N+ region 76 nor N+ region 77 is shorted to P substrate 75. Despite the lack of a source-body short, the NPN transistor represented by N+ regions 76 and 77 and P substrate 75 will not become activated, provided that the on-off transitions at gate 79 are fast relative to the reaction time (capacitance) of the load. Since this circuit acts like a follower, i.e., a common drain configuration relative to the most positive side, an on-state bipolar transistor immediately develops a reverse-biased source voltage which keeps the bipolar transistor turned off. In other words, at the onset of conduction, the formation of the channel in the MOSFET causes the voltage on both sides of the MOSFET to normalize to approximately the same voltage. Presuming that the more negative potential is from a discharged battery or load and the more positive potential is from a power source or fully-charged battery, the more negative potential will rise to a voltage near the positive value when the switch is activated. At the outset of conduction, even if the more negative terminal is at zero volts, the beginning of conduction will immediately raise the more negative potential to a voltage above ground, thereby reverse-biasing the junction. The gate should be driven rapidly to minimize the duration of the switching transition. The fact that neither N+ terminal (i.e., source or drain) is permanently tied to ground is a distinguishing feature of the bidirectional blocking switch. Another distinguishing characteristic is its possible connection to

voltage sources of limited energy, such as batteries, where voltage decays with time. The bidirectional blocking switch is therefore not a "high side" switch (permanently tied to a fixed positive supply rail, present whenever circuit operation is desired), since batteries and even AC adapters may discharge or be unplugged. Likewise, it is not a "low side" switch because neither side is tied permanently to ground. Instead, it acts like a reversible source follower when conducting, with the more positive voltage acting as the drain and the more negative voltage as the source.

Switch 71 is identical to switch 70 but has terminals designated 83 and 84 and is controlled by a gate voltage  $V_{G2}$ . Thus, whatever the voltages applied to terminals 81-84, switches 70 and 71 will block currents whenever their respective gate voltages  $V_{G1}$  and  $V_{G2}$  are low, provided that the voltage differences across the switch remain below the breakdown voltage of the internal diodes. The breakdown voltages of the internal diodes would normally be in the range of 8 V to 12 V to 14 V. Switches 70 and 71 can therefore be controlled to selectively connect or isolate battery 72 and AC/DC converter 73 without concern that an antiparallel diode in the switches will become forward-biased. Switches of this invention can be used for any of switches S1-S5 shown in Figs. 1 and 4.

An arrangement for driving the gate voltages  $V_{G1}$  and  $V_{G2}$  to a level necessary to turn switches 70 and 71 on is described in the above-referenced Application Serial No. 08/160,560.

It should be noted that, while switches 70 and 71 appear in cross section to be conventional lateral N-channel MOSFETs, each of them has a large gate width  $W$  in order to achieve a low on-resistance, typically below 200 m $\Omega$  and as low as 60 m $\Omega$ . Moreover, in the operation of a conventional MOSFET, it is not common to subject both the source and drain terminals to voltages originating from more than one power source, nor is it common to operate a conventional MOSFET as a bi-directional source follower, i.e., without specifying which terminal acts as the higher (drain) terminal (in an NMOS device) which supplies current and which terminal acts as the lower (source) terminal, which sinks current to ground through a load. Conventional source followers, for example, have one terminal connected directly or indirectly to a power supply or a bus while the other terminal is always the output of the follower. In other words, there is a permanent directional relationship between the battery (or bus) voltage, the drain voltage, and the source voltage (in ascending order). This relationship is not valid in a disconnect switch since either side may be higher at any given time. Similarly, switches 70 and 71 are unlike an N-channel transmission gate in logic arrays (referred to as pass-transistor logic), since in such logic arrays only one supply is present.

Fig. 8 illustrates schematically the general case

of a switch  $S_0$  according to this invention connected between power sources  $P_{10}$  and  $P_{20}$ . Power sources  $P_{10}$  and  $P_{20}$  generate voltages  $V_{10}$  and  $V_{20}$ . Switch  $S_0$  will block current whether  $V_{10} > V_{20}$  or  $V_{20} > V_{10}$ , and will conduct current from  $P_{10}$  to  $P_{20}$  or from  $P_{20}$  to  $P_{10}$ . Source  $P_{20}$  may be disconnected entirely from the circuit via a second switch  $S_0'$ .

Fig. 9 illustrates a drifted version of switches 70 and 71, which is capable of withstanding higher voltage differences (for example, 15 V, 18 V or 24 V). A switch 90 contains N-drift regions 92 and 93, which serve to limit the strength of the electric field across oxide region 94. Drift regions are described more fully in U.S. Patent No. 5,237,193, to Williams, issued August 17, 1993, which is incorporated herein by reference. Since the gate must be biased sufficiently positive relative to ground to allow the device to conduct over the specified operating range, the oxide separating the gate from the channel region must be thick enough to accommodate the maximum gate voltage reliably. Since either side of switch 90 may serve as the "drain" in a given situation, a drift region must be provided on both sides of the channel region.

The drifted embodiment illustrated in Fig. 9 is useful if the voltage across the switch is above about 14 V. In such situations the drift region prevents the gate oxide from exposure to high electric fields.

To turn the switch on, the gate voltage of switch 90 may either be fixed or may be a voltage slightly higher than  $V_1$ . If the gate voltage is a fixed value relative to ground (for example, 30 V) a standard gate oxide thickness (200-400 Å) will not support the gate-to-substrate bias at the moment of turn on, and a thicker gate (for example, over 700 Å) must be used. If the gate potential is limited to 10 V above the more negative terminal voltage and rises with that voltage, then the thicker oxide is not needed.

Figs. 10A and 10B illustrate an example of the two states of switch 70 shown in Fig. 7. In Fig. 10A, the gate of switch 70 is grounded and switch 70 is turned off, isolating battery 72 from AC/DC converter 73. This would be the situation, for example, when AC/DC converter is supplying the load. Assuming that  $V_2$  is greater than  $V_1$ , diode  $D_2$  blocks current from flowing through switch 70.

Fig. 10B illustrates the situation when the gate of switch 70 is biased at least one volt above ground. Switch 70 is then turned on, allowing battery 72 to supply a load 95, which includes a capacitance  $C_{load}$  and resistance  $R_{load}$ .

Figs. 11A-11D illustrate a further advantage of bi-directional current blocking switches in accordance with this invention, namely, their significantly improved on-resistance. Fig. 11A shows an area A which represents the surface area of a lateral or vertical N-channel MOSFET. The on-resistance associated with the area A is designated  $R_n$ , which is typically 1 milliohm for each square cm in area A. A single P-channel

device exhibits a resistance which is approximately  $2.5R_n$  because of hole mobility which is poor relative to electron mobility. At voltages below about 20 V, the resistance per unit area is about the same whether the device is a vertical or lateral MOSFET. Even though the number of cells per unit area in a lateral MOSFET is nearly double that of a vertical DMOS, (because no area need be wasted on source-body shorts) half the cells in the lateral MOSFET are drain cells, whereas in the vertical DMOS the drain is on the bottom of the substrate.

Returning to Figs. 11A-11D, Fig. 11B represents the resistance of back-to-back N-channel DMOS devices, which occupy an area  $2A$ . This resistance is shown as  $2R_n$  because the devices must be connected in series. As shown in Fig. 11C, for P-channel devices, the resistance of back-to-back devices is equal to about  $5R_n$ .

Fig. 11D illustrates that, because the device of this invention requires only a single MOSFET, the MOSFETS can be connected in parallel rather than in series. A pair of parallel N-channel MOSFETS has a resistance equal to  $R_n/2$ , which is only one-fourth the resistance of the back-to-back N-channel arrangement shown in Fig. 11B, and one-tenth the resistance of the back-to-back P-channel arrangement shown in Fig. 11C. Using the principles of this invention thus permits a dramatic reduction in the on-resistance, as compared with a back-to-back MOSFET arrangement. The resistance of the single N-channel MOSFET disconnect switch is assumed to be low because its gate drive is increased in relation to the voltage on its more negative terminal in order to maintain a constant channel resistance.

Fig. 12A illustrates the problem that may occur if the battery charger  $C_5$  shown in Figs. 3 and 4 is connected in reverse to bidirectional current blocking switch  $S_4$ , which includes a non source-body shorted N-channel MOSFET  $M$ . A diode  $D_8$  represents the junction between the body and source regions of MOSFET  $M$ . Battery charger  $C_5$  is assumed to deliver an output as high as 14 V, and battery  $B_1$  is assumed to deliver an output, for example, of 4 V. Accordingly, if battery charger  $C_5$  is reversed, the voltage at the source terminal of MOSFET  $M$  is -14 V, and a total voltage of 18 V appears across switch  $S_4$ . In this condition, both MOSFET  $M$  and its intrinsic bipolar transistor are turned on, and switch  $S_4$  will be destroyed. (The intrinsic bipolar transistor within MOSFET  $M$  is shown as transistor  $Q_3$  in Fig. 12E.)

Figs. 12B-12F illustrate the problems with several unsuccessful techniques for solving this problem. In Fig. 12B, a Schottky diode  $SD_1$  is connected between the body and source terminals of MOSFET  $M$ . A resistor  $R_B$  limits the current through the Schottky diode  $SD_1$ . Schottky diode  $SD_1$  effectively limits the base-emitter voltage of the intrinsic bipolar transistor to 0.2 V, thereby preventing the bipolar transistor

from completely turning on. Resistor  $R_B$  limits the current through Schottky diode  $SD_1$ . Nonetheless, MOSFET  $M$  turns fully on because of the high gate-to-source voltage, i.e., 14 V, and switch  $S_4$  may be destroyed due to excessive current. In Fig. 12C, Schottky diode  $SD_1$  is connected between ground and the source of MOSFET  $M$ . In this arrangement, excessive currents are generated through Schottky diode  $SD_1$ , and Schottky diode  $SD_1$  may therefore be destroyed.

- 5 If resistor  $R_B$  is connected in series with Schottky diode  $SD_1$ , Schottky diode  $SD_1$  will fail to perform its function of turning MOSFET  $M$  off. In Fig. 12C, a diode  $D_9$  represents the junction between the body and drain regions of MOSFET  $M$ . As above, diode  $D_8$  represents the junction between the body and source regions of MOSFET  $M$ .
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In the arrangement shown in Fig. 12D, a bipolar transistor  $Q_1$  and a Schottky diode  $SD_2$  are connected between the gate and source terminals of MOSFET  $M$ . A second bipolar transistor  $Q_2$  is connected between the body and source terminals of MOSFET  $M$ . Herein, the terminal of MOSFET  $M$  which is connected to the battery charger is referred as the source terminal, and the terminal of MOSFET  $M$  which is connected to the battery is referred to as the drain terminal. Since the base of transistor  $Q_2$  is at about 4 V, transistor  $Q_2$  is turned on, and transistor  $Q_2$  provides a  $V_{ce(sat)}$  of about 0.2 V between the body and source of MOSFET  $M$ . This prevents the intrinsic bipolar transistor within MOSFET  $M$  from turning completely on. However, the combination of transistor  $Q_1$  and Schottky diode  $SD_2$  allows the gate to source voltage ( $V_{gs}$ ) of MOSFET  $M$  to rise to about 0.5 V, and this may allow MOSFET  $M$  to turn on. Thus the arrangement shown in Fig. 12D does not maintain the switch  $S_4$  in an off condition when the battery charger  $C_5$  is reverse connected. Transistors  $Q_1$  and  $Q_2$  are saturated because their base-to-collector and emitter-to-base junctions are both forward-biased in this condition.

As shown in Figs. 12E and 12F, these problems intensify as the temperature of switch  $S_4$  increases, as is likely when significant amounts of current are flowing through switch  $S_4$ . In a high-temperature condition, the gain of the bipolar transistor within MOSFET  $M$  increases, and the threshold voltage of MOSFET  $M$  decreases. In addition, the "antibody effect", a reduction in threshold due to the partial forward-biasing of the source-to-body junction (diode  $D_8$ ), also makes it easier to turn MOSFET  $M$  on. Figs. 12E and 12F show switch  $S_4$  as containing an intrinsic bipolar transistor  $Q_3$ .

Fig. 12G illustrates a series of curves showing the relationship between the current  $I_D$  through switch  $S_4$  as a function of the drain-to-source voltage  $V_{ds}$  of MOSFET  $M$ . In Fig. 12G,  $V_{gs}$  represents the gate-to-source voltage of MOSFET  $M$ , and  $V_B$  represents the source-to-body voltage of MOSFET  $M$ . As is apparent

from Fig. 12G, when  $V_{GS}$  equals 0.5 V and  $V_B$  equals 0.2 V, the current  $I_D$  increases rapidly in the vicinity of a  $V_{DS}$  of 18 V. In other words, the device is in a region bordering on massive currents, and any variations in fabrication or temperature may cause it to be destroyed. Ideally, the "square" I-V characteristics of the  $V_{GS} = 0$ ,  $V_B = 0$  curve are desired.

Fig. 13A illustrates a battery disconnect switch with protective circuitry in accordance with this aspect of the invention. Switch S4 includes a MOSFET M which, as described above, has no source-body short. Diodes D8 and D9 represent the junctions between the body-and-source regions and the body-and-drain regions, respectively, of MOSFET M. The drain voltage of MOSFET M is designated  $V_X$ ; the source voltage of MOSFET M is designated  $V_Y$ ; the body voltage of MOSFET M is designated  $V_B$ ; and the gate voltage of MOSFET M is designated  $V_G$ . A gate driver CG1 of the kind described in the above-mentioned Application Serial No. 08/160,560 is used to drive the gate of MOSFET M through a gate resistor  $R_G$ .

MOSFETs M3 and M4 are connected between the gate and source of MOSFET M. MOSFETs M3 and M4 are connected in series in a source-to-source configuration. The gates of MOSFETs M3 and M4 are grounded. Diodes D5 and D6 represent the antiparallel diodes within MOSFETs M3 and M4, respectively.

A MOSFET M2 is connected between the body and source of MOSFET M, with the source of MOSFET M2 being connected to the body of MOSFET M, and the drain of MOSFET M2 being connected to the source of MOSFET M. A diode D7 represents the antiparallel diode within MOSFET M2. The gate of MOSFET M2 is connected to the drain of MOSFET M, biased at a potential  $V_X$ .

The bus B shown in Fig. 13A could be connected to a battery charger, a backup battery, an adaptor from a car lighter, or any other voltage source.

While the protective circuitry is shown with switch S4 in Fig. 3, it will be apparent that the protective circuitry could also be used with switch S1 if the battery charger C5 were connected to the bus B.

Figs. 13B-13E illustrate the operation of this circuitry in several different situations. Fig. 13B shows the situation in which the output of gate driver GD1 provides a ground to the gate of MOSFET M, turning switch S4 off. Reverse-connected battery charger C5 provides a voltage of -14 V to the source of MOSFET M, and battery B1 provides a voltage of +4 V to the drain of MOSFET M. Since the gate of MOSFET M3 is 14 V more positive than its terminal biased at  $V_Y$ , MOSFET M3 is turned on. As a result, the common terminal between MOSFETs M3 and M4 is likewise at  $V_Y$ , 14 V below its gate, and MOSFET M4 is turned on. Therefore, the gate of MOSFET M is held at a voltage close to -14 V, and MOSFET M is turned off.

The gate of MOSFET M2 is at +4 V, and this turns MOSFET M2 on, effectively providing a short between the source and body of MOSFET M. Since the value of  $R_B$  is much greater than the on-resistance of MOSFET M2,  $V_B$  is approximately equal to  $V_Y$ . This turns the bipolar transistor within MOSFET M off.

As a result, in this condition both MOSFET M and the intrinsic bipolar transistor within MOSFET M are turned off, and this protects switch S4 from the massive currents that may otherwise flow in the presence of an 18 V drop across switch S4.

Fig. 13C illustrates the situation in which switch S4 is connected to a 3 V backup battery, a normal operating condition, so that the voltage drop across switch S4 is 1 V. Here MOSFETs M3 and M4 are both turned off, since their gates are grounded. Therefore, the gate of MOSFET M is grounded, and MOSFET M is turned off. MOSFET M2 is turned on, shorting the body region of MOSFET to its source, but this does not create a problem because  $V_X > V_Y$ . Therefore, diode D9 remains reverse-biased while diode D8 is shorted.

Fig. 13D illustrates the situation in which battery charger C5 is properly connected and the gate of MOSFET M is biased to an off condition by driver GD1. MOSFETs M3 and M4 are both turned off, and the gate of MOSFET M is grounded, turning MOSFET M off. Since  $V_Y > V_X$ , the operation of transistor M2 must establish a voltage  $V_B$  which does not forward-bias diode D9. MOSFET M2 is turned on, but the source of MOSFET M2 does not rise to the +14 V volt level of  $V_Y$ , but instead follows the voltage at the gate of MOSFET M2. In fact, the voltage at the body of MOSFET M ( $V_B$ ), is equal to the voltage at the gate of MOSFET M2, less the summation of the threshold voltage of MOSFET M2 and a voltage drop which depends on the drain current through MOSFET M2.

$$V_B = V_X - (V_t(M2) + \frac{I_D(M2)}{K(M2)})$$

where  $V_t(M2)$ ,  $I_D(M2)$  and  $K(M2)$  are the threshold voltage, drain current and transconductance factor, respectively, of MOSFET M2.

From this expression, it is clear that  $V_B$  is always less than  $V_X$ . Therefore, diode D9 is never forward-biased.

Fig. 13E illustrates the situation in which driver GD1 delivers a voltage (e.g., 7 V or greater), which biases switch S4 into an on condition. Fig. 13E further shows the transient circuit operation during the application of a reverse connected battery charger while switch S4 is on. The connection of battery charger C5 is represented by a switch S10 and occurs at a time  $t=0$ . Prior to the connection of battery charger C5, MOSFET M2 is turned on, and MOSFETs M3 and M4 are turned off. At time  $t=0$ ,  $V_Y$  falls from +4 V to -14 V. MOSFET M2 remains on and passes this voltage to the body of MOSFET M. MOSFETs M3 and M4

switch from an off condition to an on condition, and thus the voltage at the gate of MOSFET M falls from +7 V to -14 V.

As a result, with the gate voltage of MOSFET M at -14 V, MOSFET M is turned off. Similarly, with MOSFET M2 turned on, the intrinsic bipolar transistor within MOSFET M is also kept off. With both MOSFET M and the intrinsic bipolar transistor turned off, switch S4 is protected against large current flows that might otherwise occur in this situation. Because  $V_B$  tracks any change in  $V_Y$  and transistors M3 and M4 turn on quickly, conduction in MOSFET M is immediately suppressed during a reverse charger transient.

Figs. 14A and 14B illustrate an alternative embodiment in which the entire circuit may be constructed in a single integrated circuit. A MOSFET M5 having no source-body short is connected in place of MOSFETs M3 and M4. Thus MOSFET M5 is similar to MOSFET M.

Fig. 14B shows a cross-sectional view of the integrated circuit, which is formed in a P- substrate. A voltage  $V_2$  from driver GD1 is applied through resistor  $R_G$  to the gate of MOSFET M and the source of MOSFET M5. The source voltage  $V_Y$  of MOSFET M is applied to the drain of MOSFET M5. MOSFET M5 is an annular-shaped device with a central source surrounded by an annular gate and an annular drain. The drain of MOSFET M5 is in contact with the drain of MOSFET M2. MOSFET M2 is likewise an annular device with a central source surrounded by an annular gate and an annular drain. The source of MOSFET M2 is shorted to a P+ region which is formed in the P- substrate. As will be apparent, the body regions of MOSFETs M1, M2 and M5 are all at the same potential  $V_B$  so that no isolation is required.

Figs. 15A and 15B illustrate the response of the gate voltage  $V_G$  and body voltage  $V_B$  of MOSFET M to the connection and disconnection of a reversed battery charger. In Fig. 15A, MOSFET M is off prior to the reversed charge connection, with its gate at 0 V and its body at +4 V. The connection is made at  $t = 0$  and the disconnection at  $t = 30$  ms. The switching transients are rapid and free from ringing. Fig. 15B shows a similar transition when MOSFET M is on prior to the reversed charger transient. In such a case, both  $V_G$  and  $V_B$  are biased at +4 V and are immediately switched to -14 V at  $t = 0$ . Fig. 15A depicts the transient leading to the condition shown in Fig. 13B. Fig. 15B corresponds to the transient described in Fig. 13E, except that for convenience, the gate drive voltage  $V_Z$  is biased to +4 V instead of +7 V.

The foregoing examples are intended to be illustrative and not limiting. Many additional and alternative embodiments according to this invention will be apparent to those skilled in the art. For example, the protective circuitry shown in Figs. 13A and 14A could be used with other types of battery disconnect switches, such as the arrangement of back-to-back

MOSFETs shown in Figs. 6A-6C. All such embodiments are intended to be covered within the scope of this invention, as defined in the following claims.

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## Claims

1. A bidirectional current blocking switching arrangement comprising:  
10      a first voltage source providing a first voltage  $V_1$  at a level greater than or equal to ground;  
      a second voltage source providing a second voltage  $V_2$  at a level greater than or equal to ground; and  
15      a bidirectional current blocking MOSFET comprising:  
      a semiconductor substrate;  
      a first N region and a second N region formed in the substrate and being connected to first and second terminals, respectively;  
20      a P body region formed in the substrate, the P body region comprising a channel region located between the first and second N regions, the P body region being connected to ground; and  
      a gate;  
      wherein neither of the first and second N regions is shorted to the P body region.
2. A switching arrangement as claimed in claim 1,  
30      comprising a first drift region interposed between the first N region and the channel region and a second drift region interposed between the second N region and the channel region, the first and second drift regions being formed of N-type material and being doped more lightly than the first and second N regions, respectively.
3. A switching arrangement as claimed in claim 1 or  
40      2 wherein the MOSFET is capable of blocking current between the first terminal and the second terminal whether  $V_1$  is greater than  $V_2$  or  $V_2$  is greater than  $V_1$ .
4. A switching arrangement as claimed in claim 1, 2  
45      or 3, wherein a junction between the first N region and the body region represents a first diode and a junction between the second N region and the body region represents a second diode, both of the first and second diodes being reverse-biased whenever  $V_1$  and  $V_2$  are greater than zero.
5. A switching arrangement as claimed in any one of  
55      the preceding claims wherein a current flows from the first terminal to the second terminal when  $V_1$  is greater than  $V_2$  and the gate is biased substantially above  $V_2$ .
6. A switching arrangement as claimed in any one of

the preceding claims wherein a current flows from the second terminal to the first terminal when  $V_2$  is greater than  $V_1$ , and the gate is biased substantially above  $V_1$ .

7. A bidirectional current blocking switch comprising:

a first MOSFET comprising:

a semiconductor substrate;

a first N region and a second N region formed in the substrate and being connected to first and second terminals, respectively;

a P body region formed in the substrate, the P body region comprising a channel region located between the first and second N regions, the P body region being connected to ground; and a gate;

wherein neither of the first and second N regions is shorted to the P body region;

second and third MOSFETs connected in series between the gate and the second terminal of the first MOSFET; and

a fourth MOSFET connected between the P body region and the second terminal of the first MOSFET, a gate of the fourth MOSFET being connected to the first terminal of the first MOSFET.

8. A bidirectional current blocking switch as claimed in claim 7 wherein a gate of the second MOSFET and a gate of the third MOSFET are connected to ground.

9. A bidirectional current blocking switch as claimed in claim 7 or 8, wherein respective source terminals of the second and third MOSFETs are shorted together.

10. A bidirectional current blocking switch as claimed in claim 7, 8 or 9, wherein neither of the second and third MOSFETs includes a source-body short.

11. A bidirectional current blocking switch comprising:

a first MOSFET comprising:

a semiconductor substrate;

a first N Region and a second N region formed in the substrate and being connected to first and second terminals, respectively;

a P body region formed in the substrate, the P body region comprising a channel region located between the first and second N regions, the P body region being connected to ground; and a gate;

wherein neither of the first and second N regions is shorted to the P body region;

a second MOSFET, the second MOSFET

not including a source-body short, a body region of the second MOSFET being connected to ground, the second MOSFET being connected between the gate and the second terminal of the first MOSFET; and

a third MOSFET connected between the P body region and the second terminal of the first MOSFET, a gate of the third MOSFET being connected to the first terminal of the first MOSFET.

12. A bidirectional current blocking switch as claimed in claim 11 wherein a gate of the second MOSFET is connected to ground.

13. A bidirectional current blocking switch comprising a first MOSFET, the first MOSFET not including a source-body short, and a pair of MOSFETs connected in series between a gate and a first terminal of the first MOSFET.

14. A bidirectional current blocking switch as claimed in claim 13 further comprising a fourth MOSFET connected between the first terminal and a body region of the first MOSFET, a gate of the fourth MOSFET being connected to a second terminal of the first MOSFET.

15. A bidirectional current switch as claimed in claim 14, wherein a gate of each of the pair of MOSFETs is connected to ground.

16. A bidirectional current blocking switch comprising a first MOSFET and a second MOSFET, neither of the first or second MOSFETs including a source-body short, the second MOSFET being connected between a gate and a first terminal of the first MOSFET, a body of the first MOSFET and a body and a gate of the second MOSFET being connected together.

17. A bidirectional current blocking switch as claimed in claim 16 further comprising a third MOSFET, the third MOSFET being connected between the first terminal and the body of the first MOSFET, a gate of the third MOSFET being connected to a second terminal of the first MOSFET.

18. A bidirectional current blocking switch as claimed in claim 16 or 17, wherein the body of the first MOSFET and the body and the gate of the second MOSFET are grounded.

19. A bidirectional current blocking switch as claimed in claim 16, 17 or 18, wherein a body and a source of the third MOSFET are shorted together.

20. A multiple source power supply comprising:  
a first power source connected through a

- first MOSFET switch to a bus, the first power source supplying a voltage  $V_1$ , the bus being connected to a load;
- a second power source connected through a second MOSFET switch to the bus, the second power source supplying a voltage  $V_2$ ;
- wherein each of the first and second MOSFET switches comprises:
- a semiconductor substrate;
  - a first N region and a second N region formed in the substrate and being connected to first and second terminals, respectively, the first terminal of the first MOSFET switch being connected to the battery, the first terminal of the second MOSFET switch being connected to the second terminal of each of the first and second MOSFET switches being connected to the bus;
  - a P body region formed in the substrate, the P body region comprising a channel region located between the first and second N regions, the P body region being connected to ground; and
  - a gate;
  - wherein neither of the first and second N regions is shorted to the P body region.
21. A power supply as claimed in claim 20, comprising a first drift region interposed between the first N region and the channel region and a second drift region interposed between the second N region and the channel region, the first and second drift regions being formed of N-type material and being doped more lightly than the first and second N regions, respectively.
22. A power supply as claimed in claim 20 or 21, wherein the first MOSFET switch is capable of blocking current flow whether  $V_1$  is greater than or less than the voltage of the bus and wherein the second MOSFET switch is capable of blocking current flow whether  $V_2$  is greater than or less than the voltage of the bus.
23. A power supply as claimed in claim 20, 21 or 22, wherein in each of the first and second MOSFET switches, a junction between the first N region and the body region represents a first diode and a junction between the second N region and the body region represents a second diode, both of the first and second diodes in the first MOSFET switch being reverse-biased whenever  $V_1$  and the voltage of the bus are greater than zero, both of the first and second diodes in the second MOSFET switch being reverse-biased whenever  $V_2$  and the voltage of the bus are greater than zero.
24. A power supply as claimed in any one of claims 20 to 23, wherein each of the first and second MOSFET switches is capable of conducting current in either direction or conducts current in only one direction, when the gate thereof is biased at a voltage which is substantially above the lesser of the respective voltages at the first and second terminals.
25. A combination comprising:
- a first battery and a second battery;
  - a bus connected to a load; and
  - a battery charger circuit;
  - and further comprising:
  - a first MOSFET switch connected between the first battery and the bus and a second MOSFET switch connected between the second battery and the bus;
  - a third MOSFET switch connected between the battery charger circuit and the bus;
  - a fourth MOSFET switch connected between the battery charger circuit and the first battery; and
  - a fifth MOSFET switch connected between the battery charger circuit and the second battery;
  - wherein each of the first, second, third, fourth and fifth MOSFET switches comprises:
  - a semiconductor substrate;
  - a first N region and a second N region formed in the substrate and being connected to first and second terminals, respectively;
  - a P body region formed in the substrate, the P body region comprising a channel region located between the first and second N regions, the P body region being connected to ground; and
  - a gate;
  - wherein neither of the first and second N regions is shorted to the P body region.
26. A combination as claimed in claim 25, wherein the fourth MOSFET switch is capable of being closed so as to permit the battery charger circuit to charge the first battery at the same time that the second MOSFET switch is closed to permit the second battery to power the load.
27. A combination as claimed in claim 25, wherein the third MOSFET switch is capable of being closed to permit the battery charger circuit to power the load at the same time that the first and second MOSFET switches are open.
28. A method of selecting a power source from among multiple sources of power comprising connecting respective four-terminal MOSFETs between the sources of power and a common bus, none of the MOSFETs comprising a short between source and body regions thereof; and increasing the voltage at a gate of only one of the MOSFETs, so as to turn the one MOSFET

on and leaving the remaining MOSFETs in an off condition.

**29. An integrated circuit comprising:**

a P substrate; 5

a first N region and a second N region, the first N region and the second N region being separated by a first region of the P substrate, a first gate overlying the first region of the P substrate;

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a third N region, the third N region being separated from the second N region by a second region of the P substrate, a second gate overlying the second region of the P substrate; the second gate being connected to the P substrate;

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a first terminal connected to the first N region;

a second terminal connected to the second N region;

and 20

a third terminal connected to the first gate and to the third N region;

wherein none of the N regions is shorted to the P substrate.

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**30. An integrated circuit as claimed in claim 29 further comprising a fourth N region, the fourth N region being separated from the second N region by a third region of the P substrate, a third gate overlying the third region of the P substrate, the third gate being connected to the first terminal.**

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**31. An integrated circuit as claimed in claim 30 wherein the fourth N region is shorted to the P substrate.**

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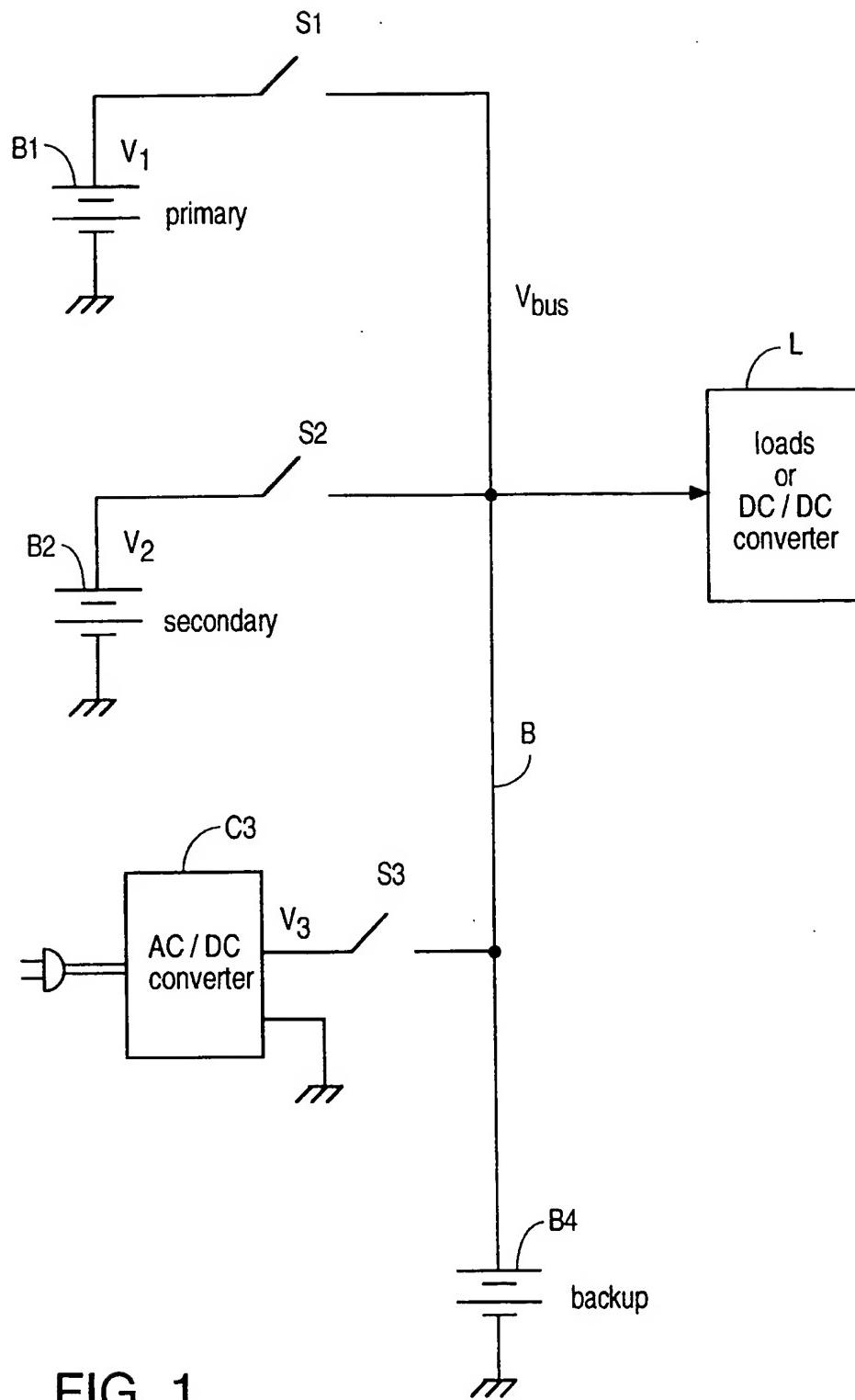


FIG. 1  
(Prior Art)

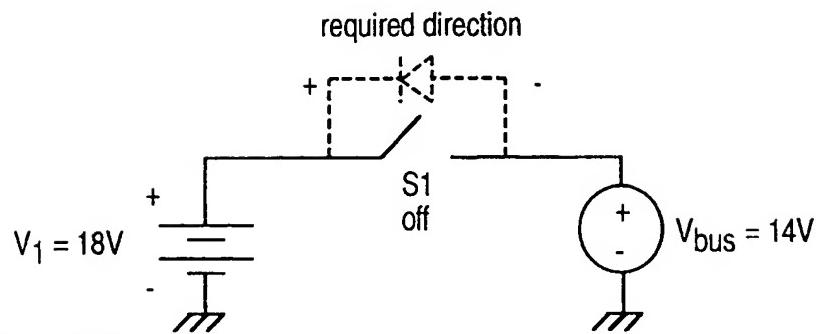


FIG. 2A

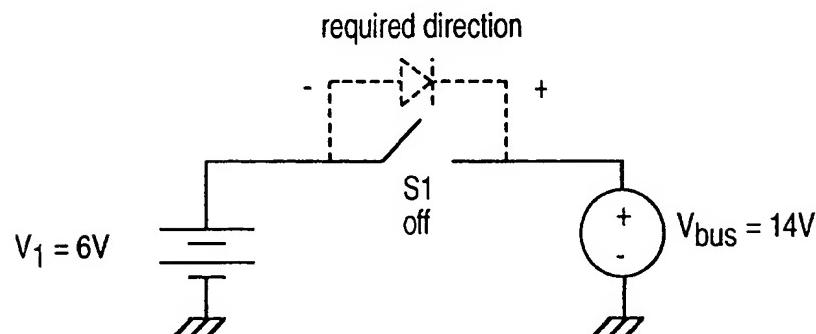


FIG. 2B

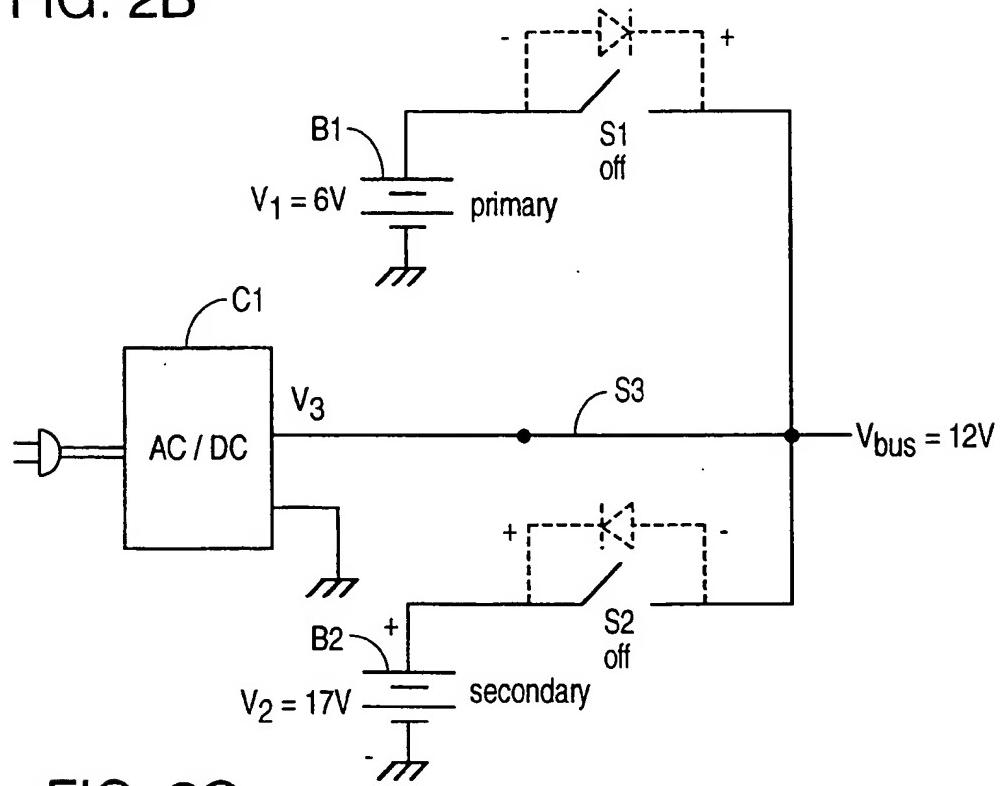
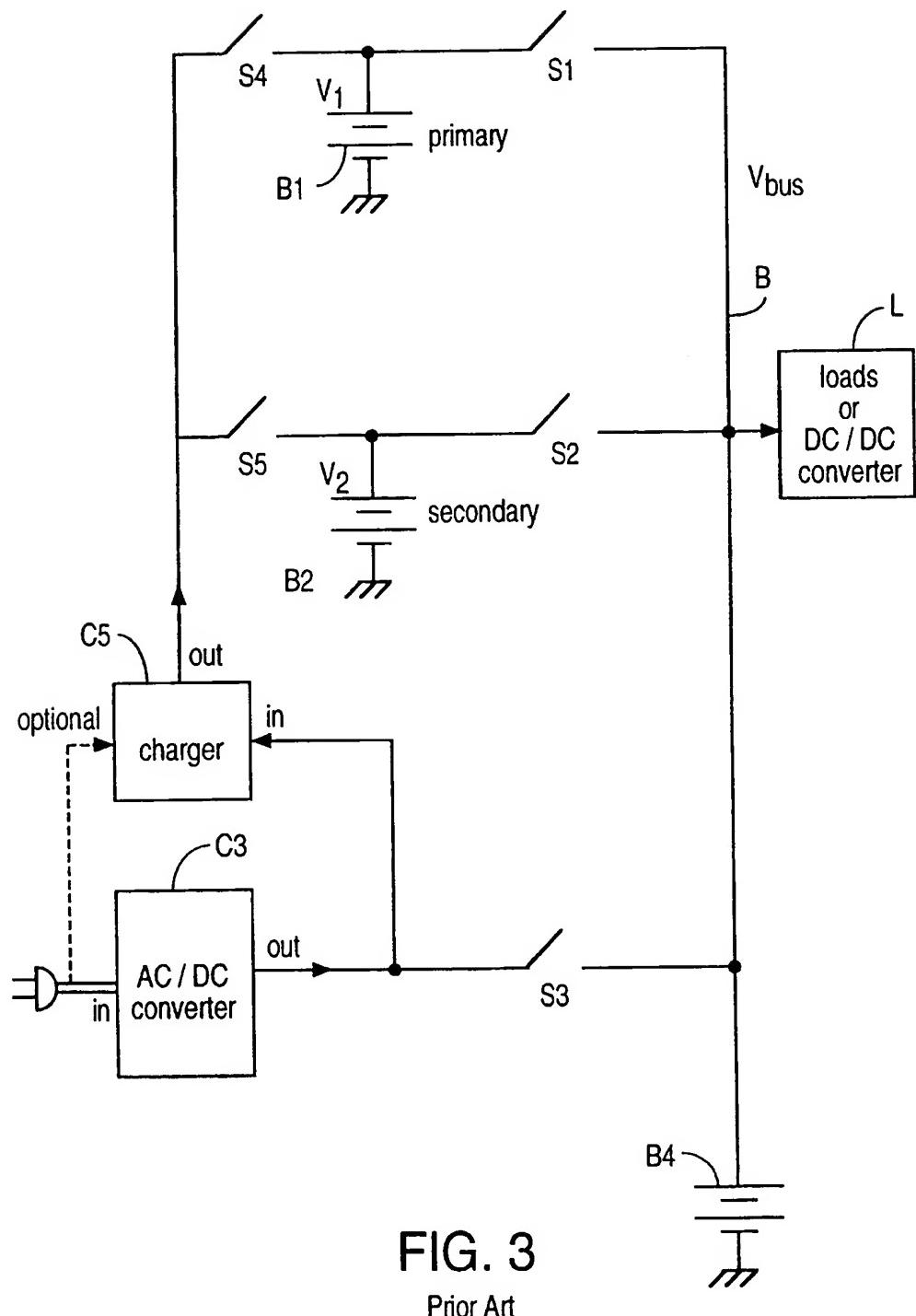


FIG. 2C



**FIG. 3**  
Prior Art

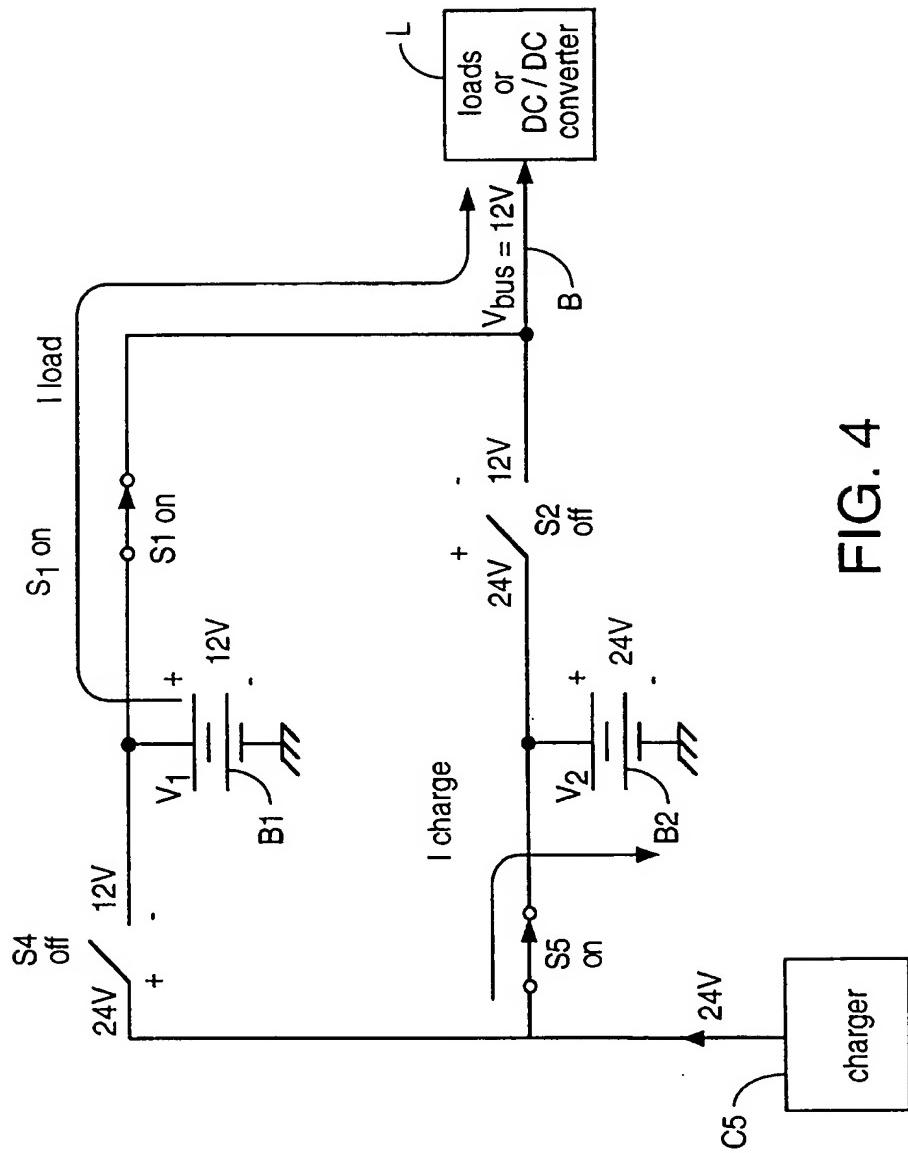


FIG. 4

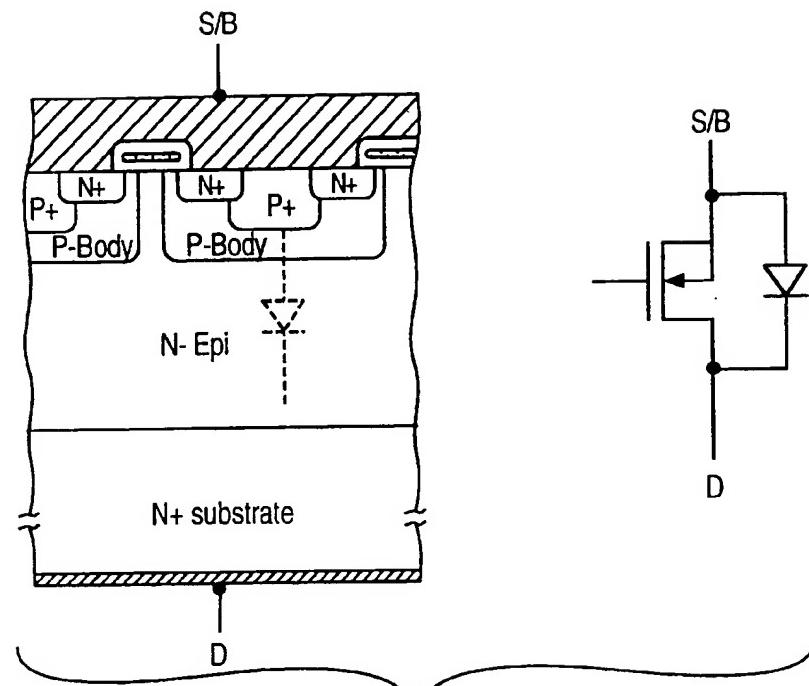


FIG. 5A  
Prior Art

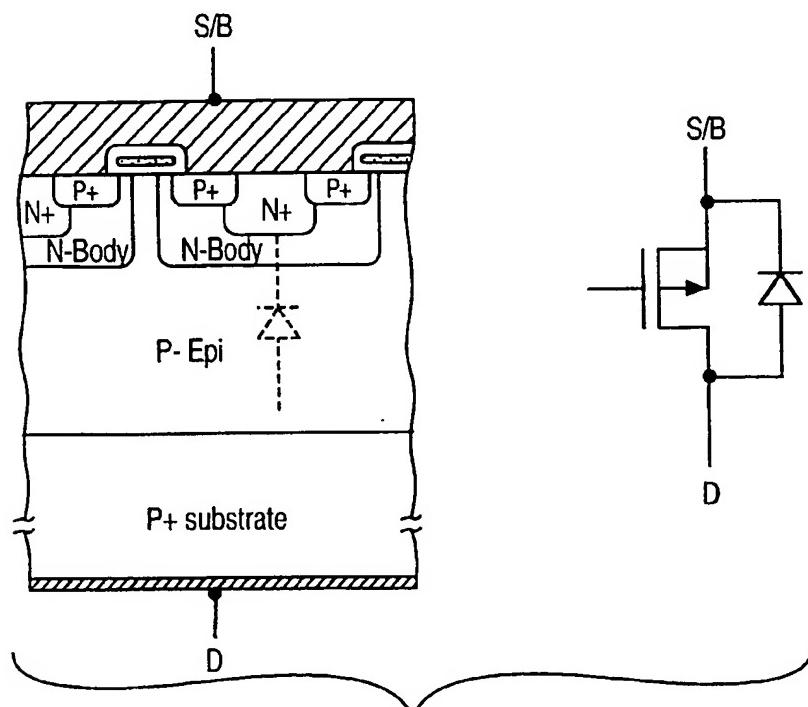


FIG. 5B  
Prior Art

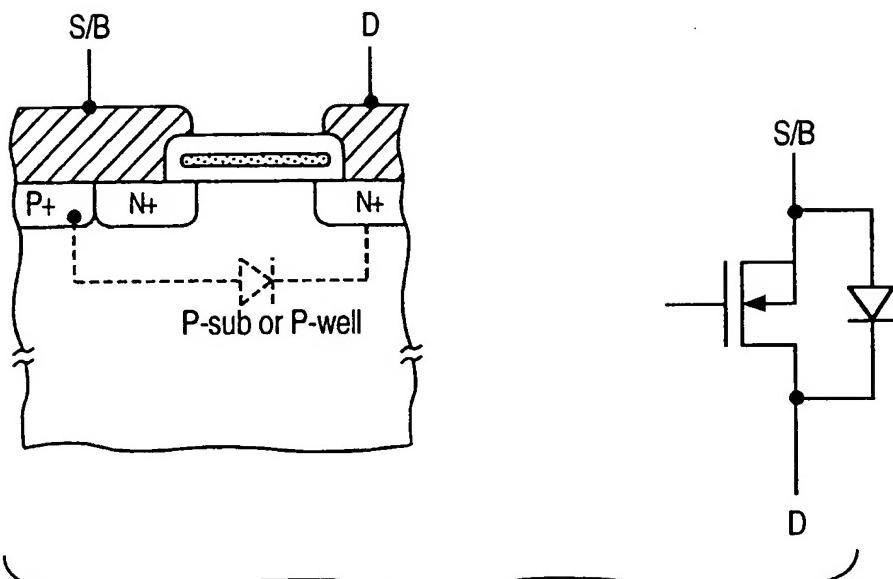


FIG. 5C  
Prior Art

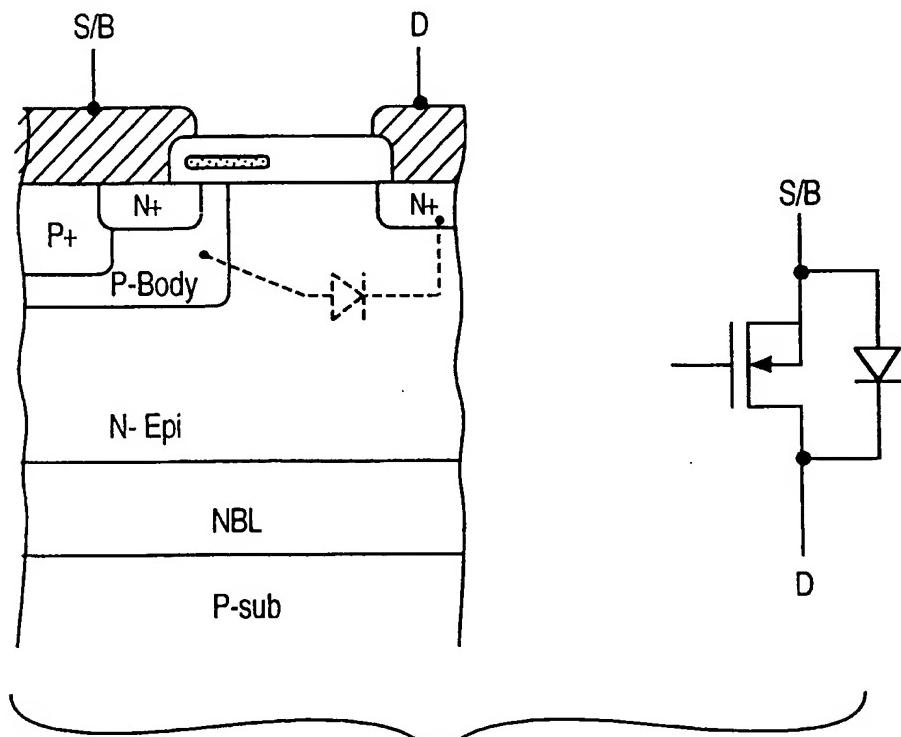
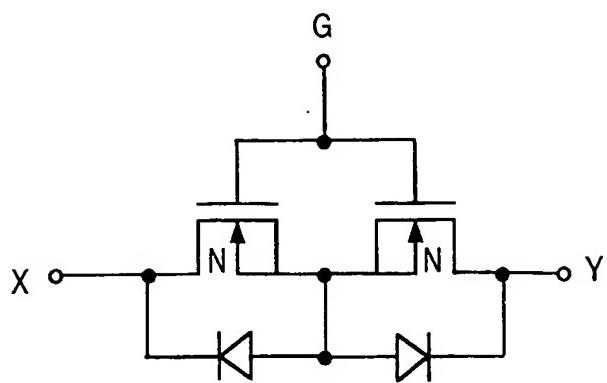
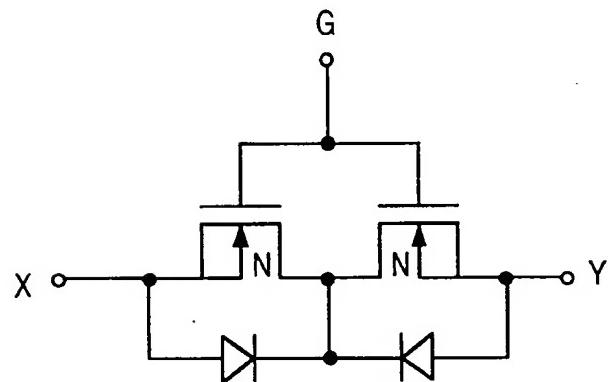


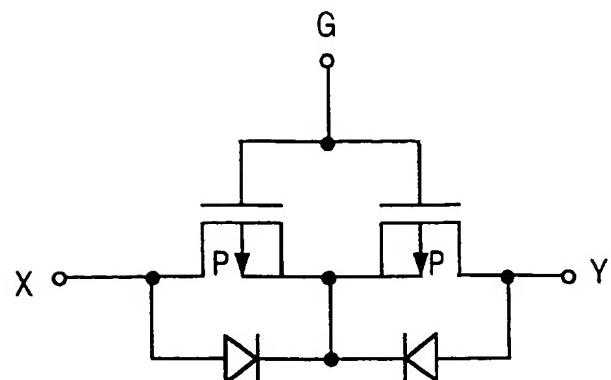
FIG. 5D  
Prior Art



**FIG. 6A**  
Prior Art



**FIG. 6B**  
Prior Art



**FIG. 6C**  
Prior Art

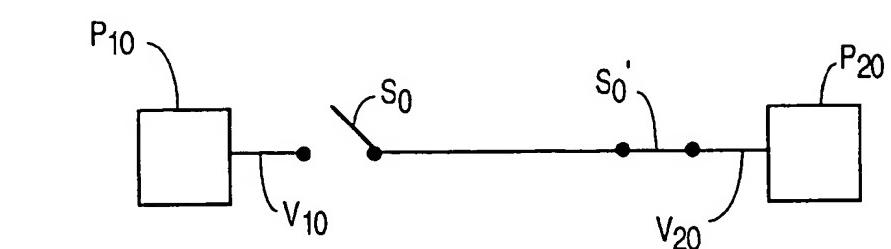
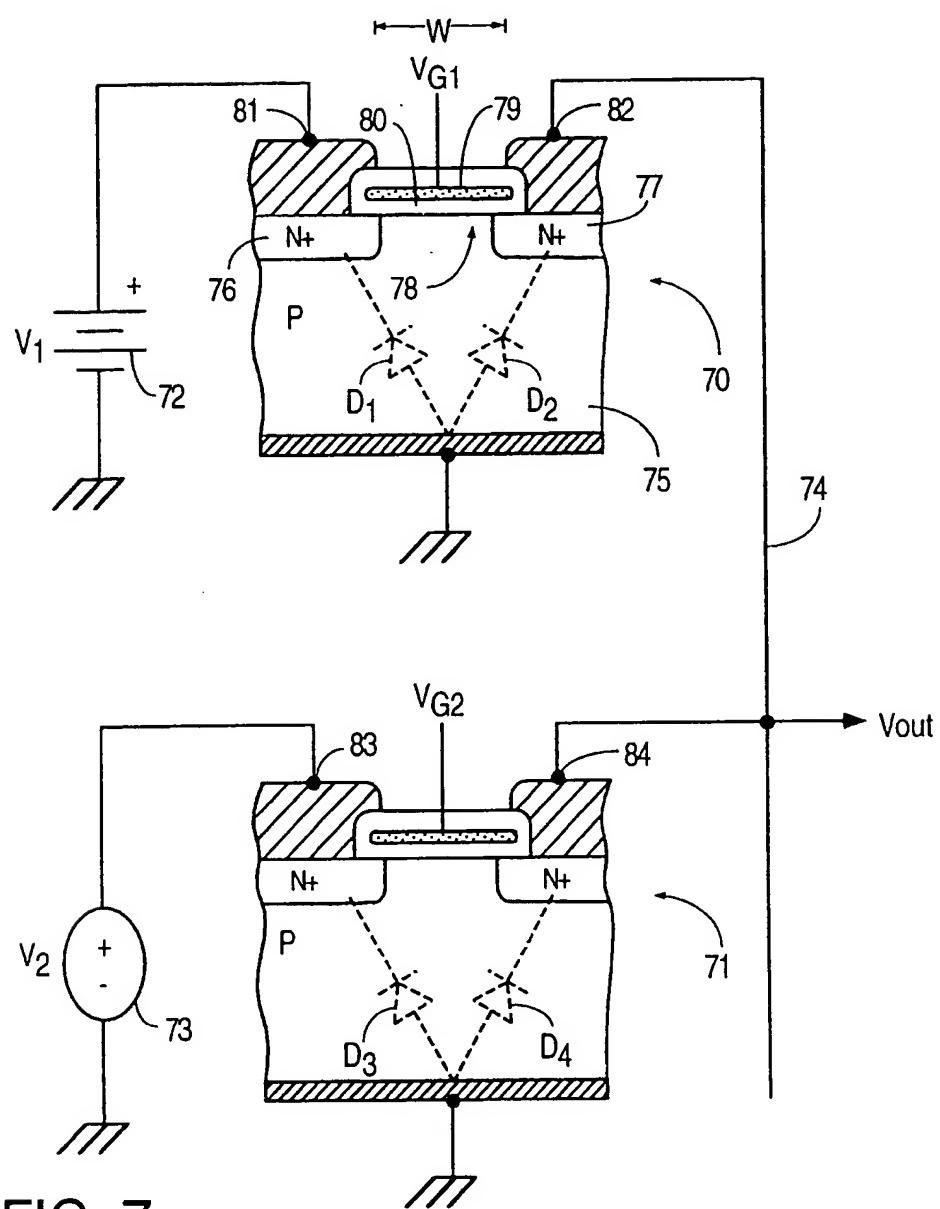


FIG. 8

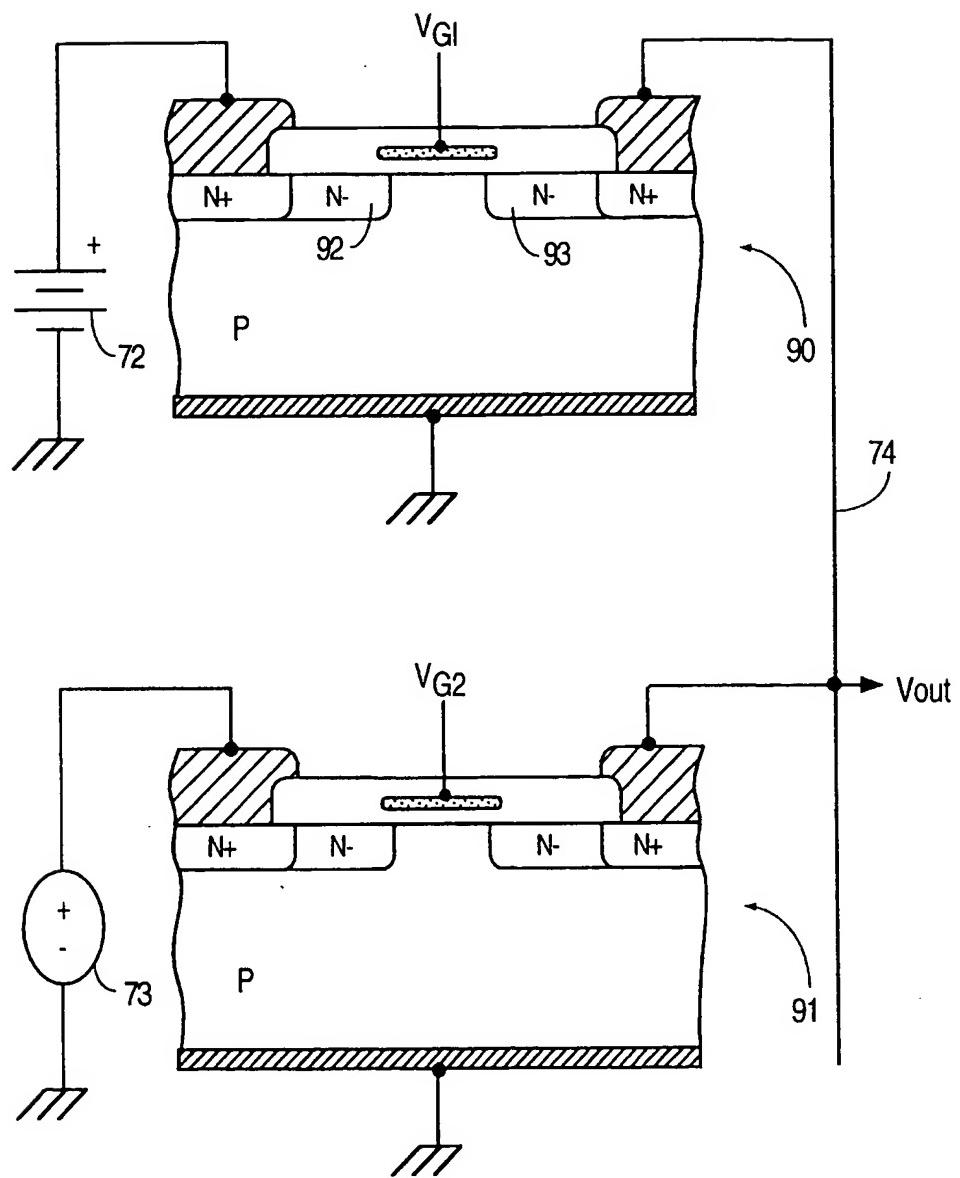


FIG. 9

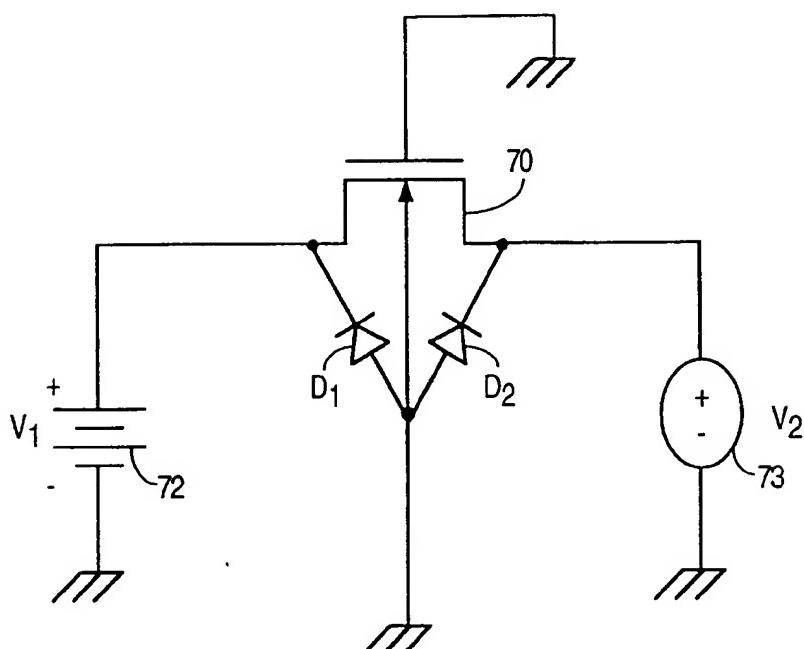


FIG. 10A

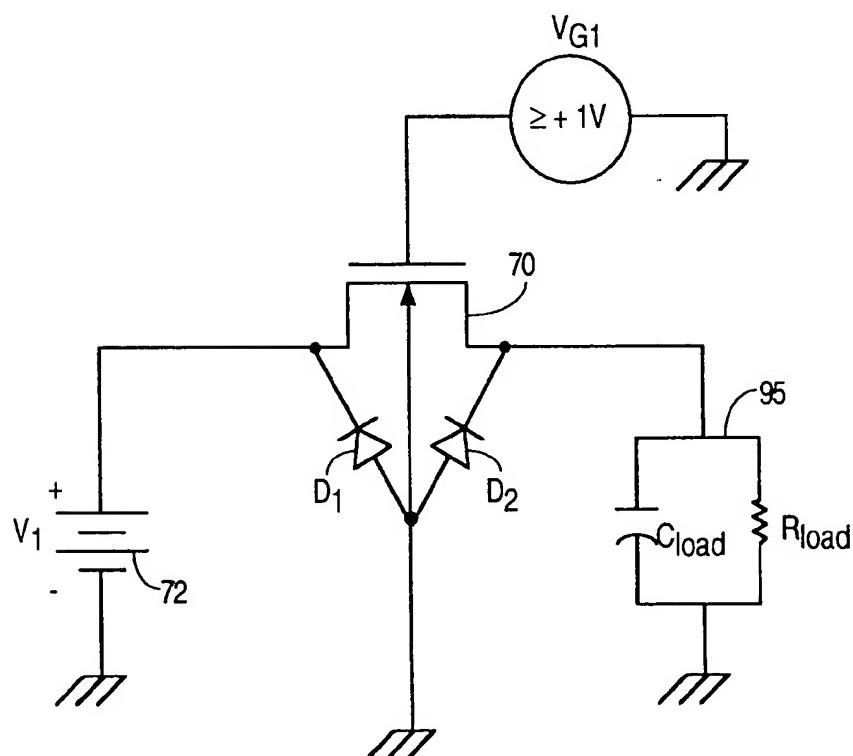


FIG. 10B

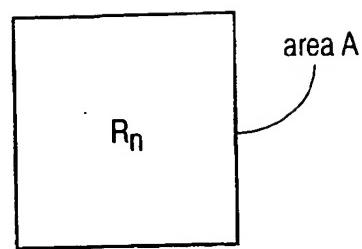


FIG. 11A

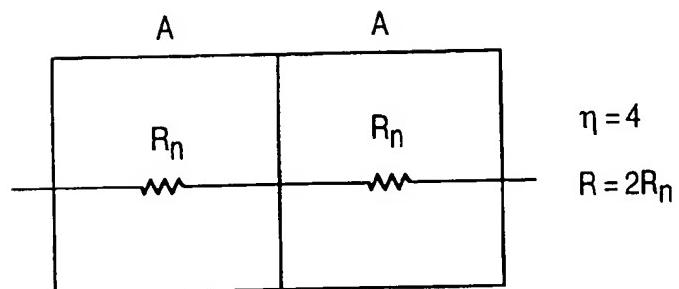


FIG. 11B

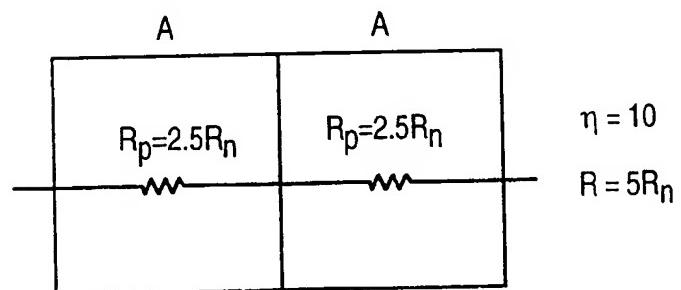


FIG. 11C

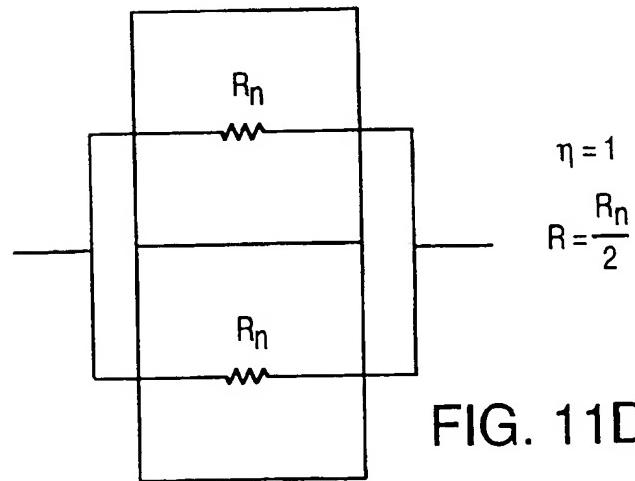


FIG. 11D

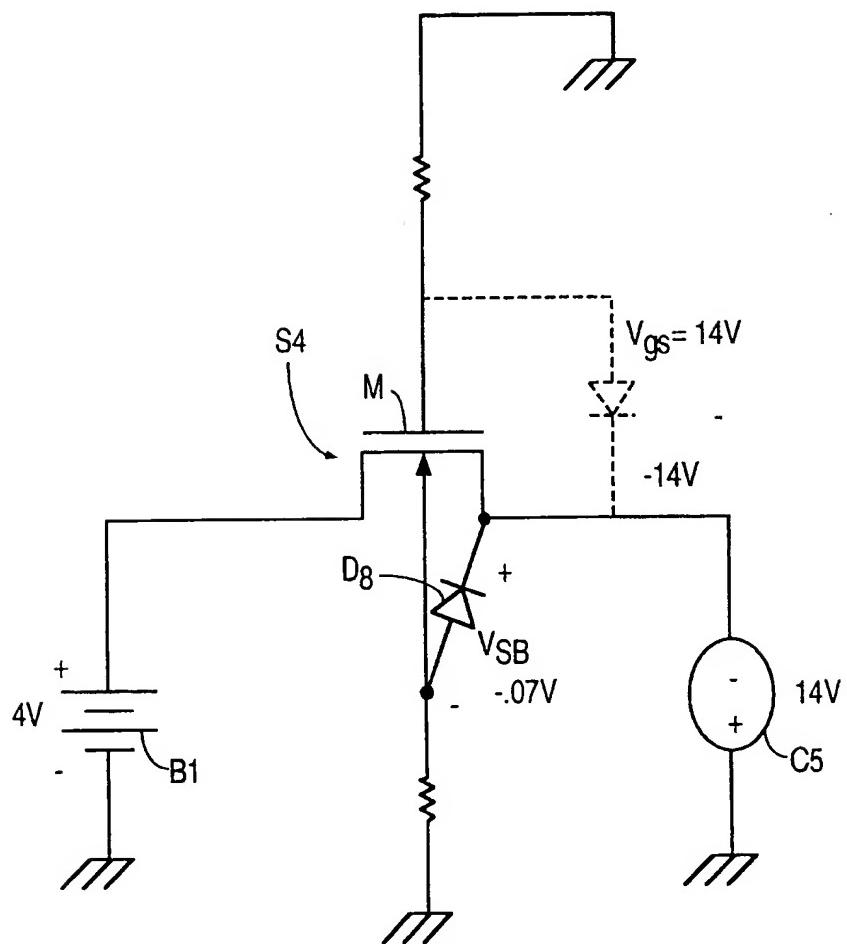


FIG. 12A

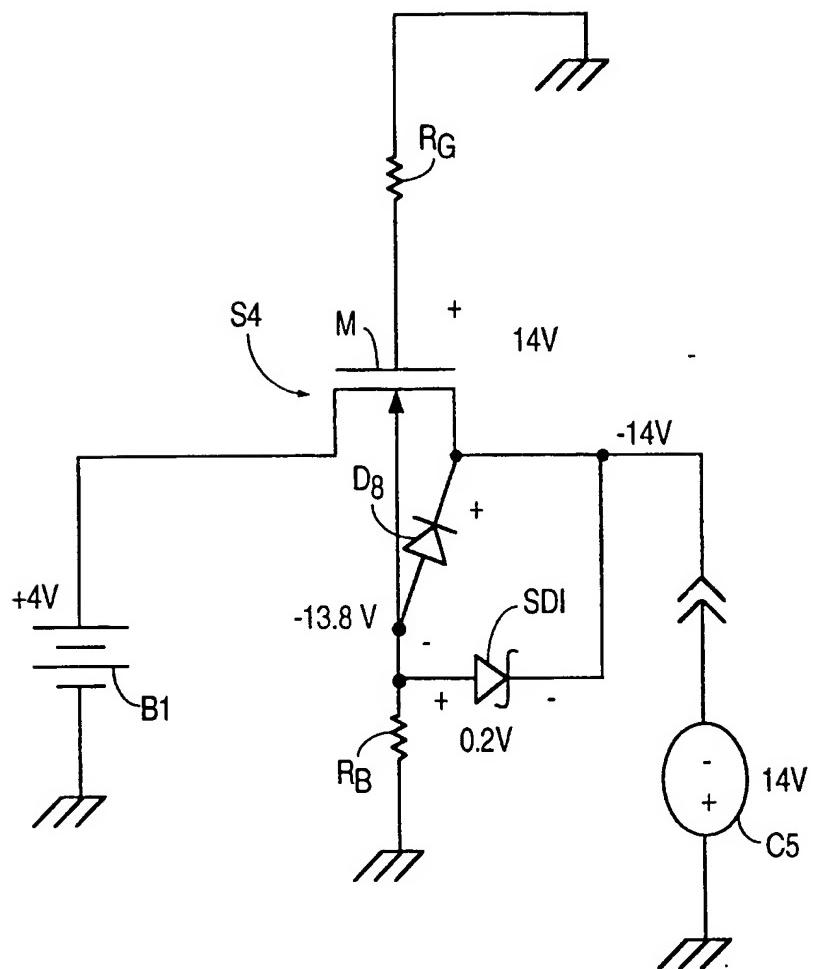


FIG. 12B

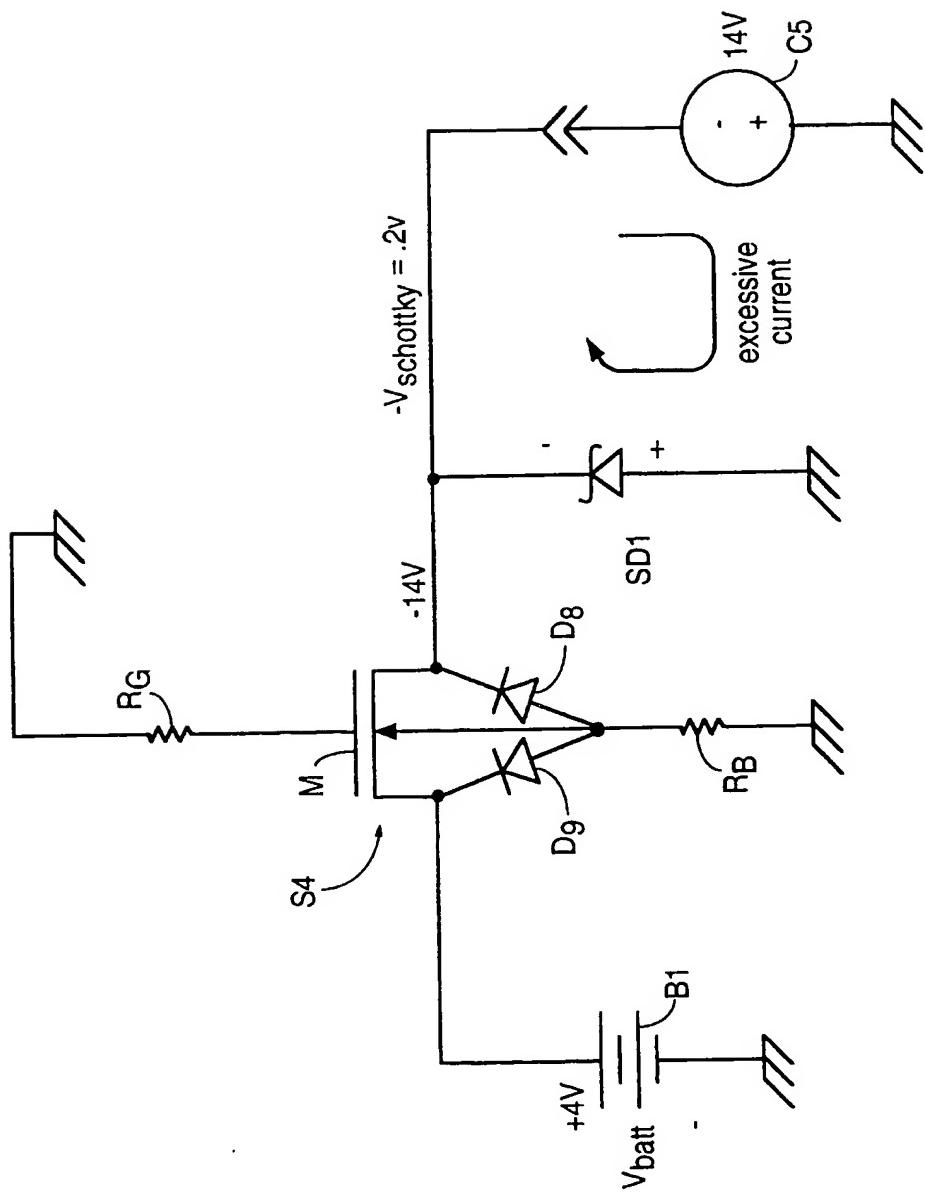


FIG. 12C

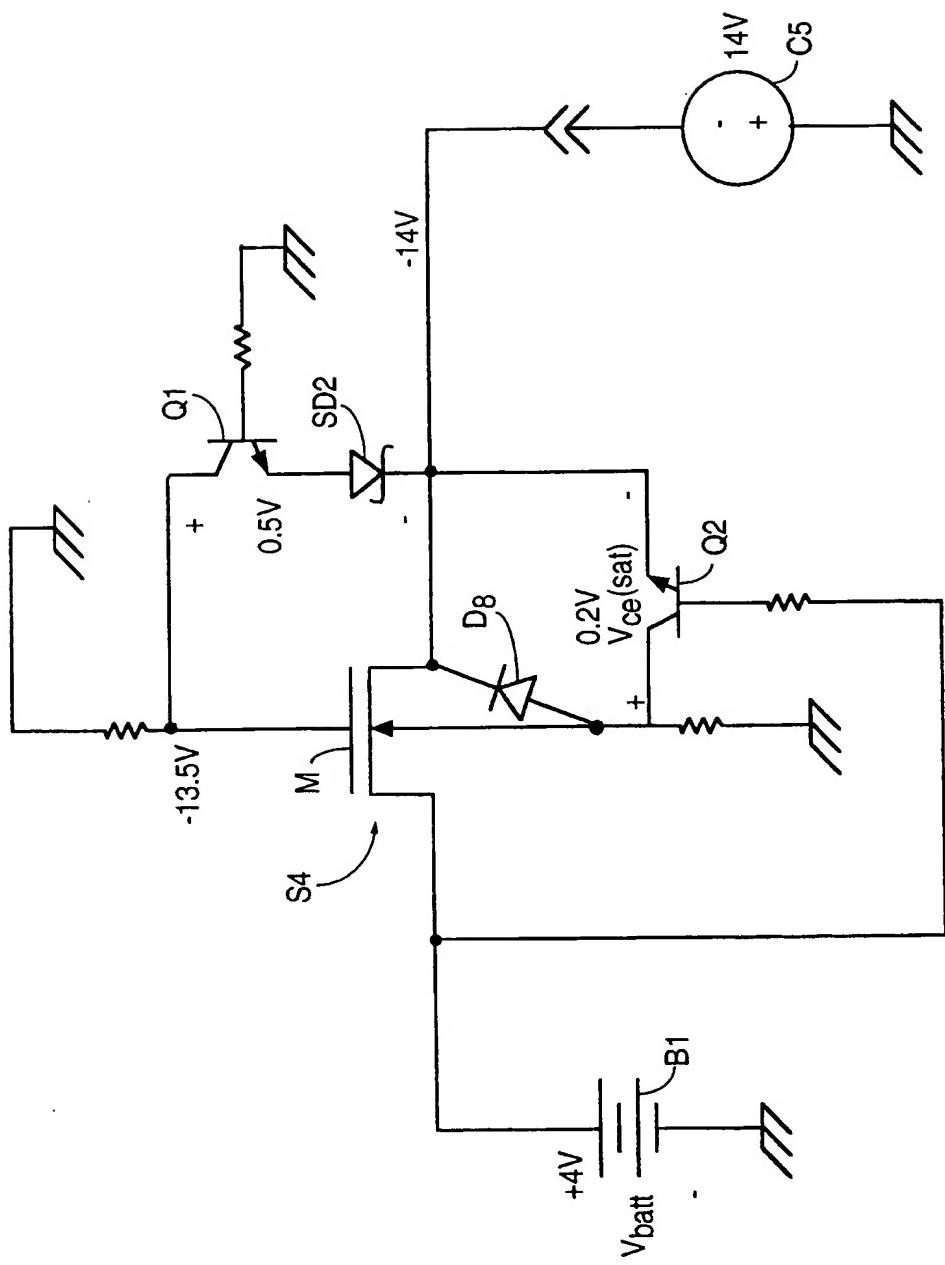


FIG. 12D

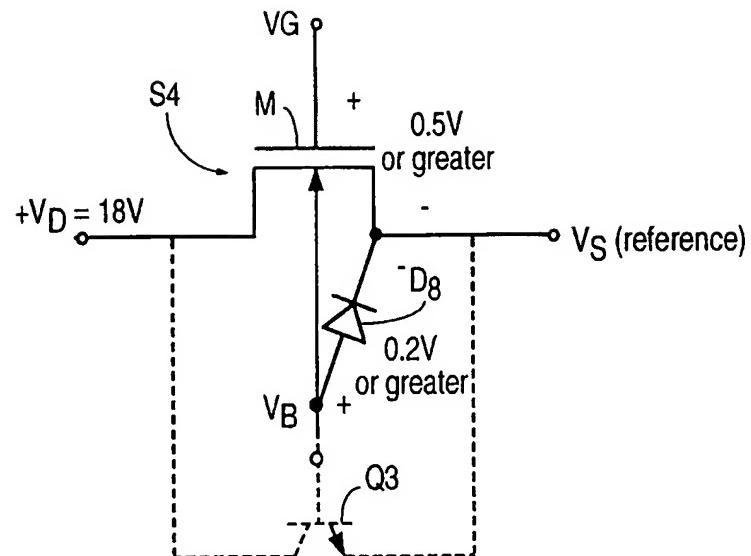


FIG. 12E

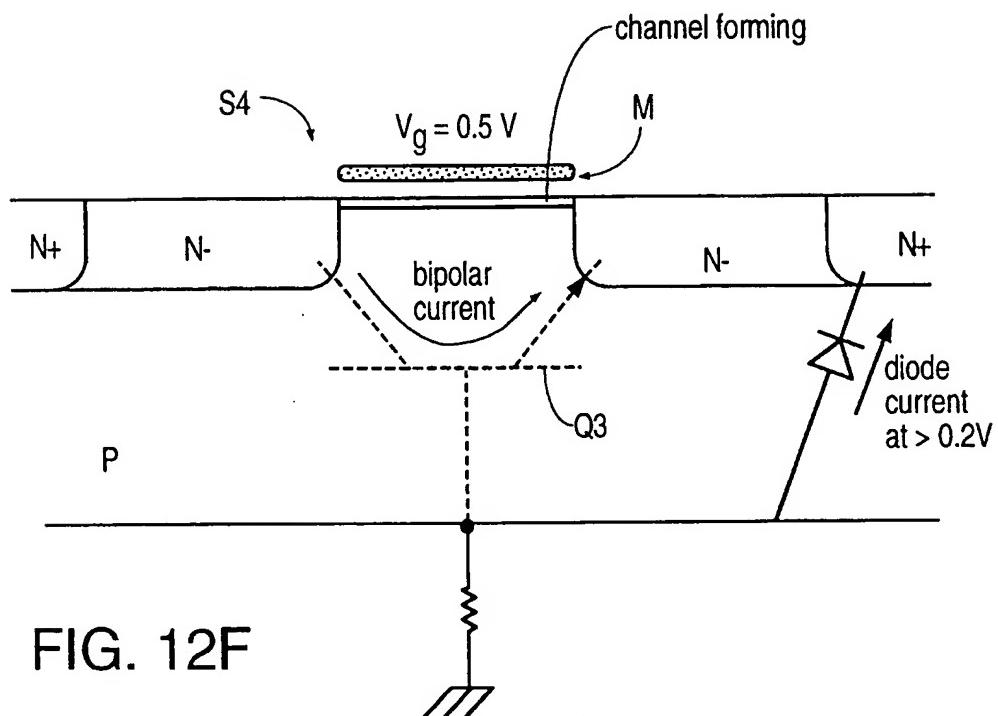


FIG. 12F

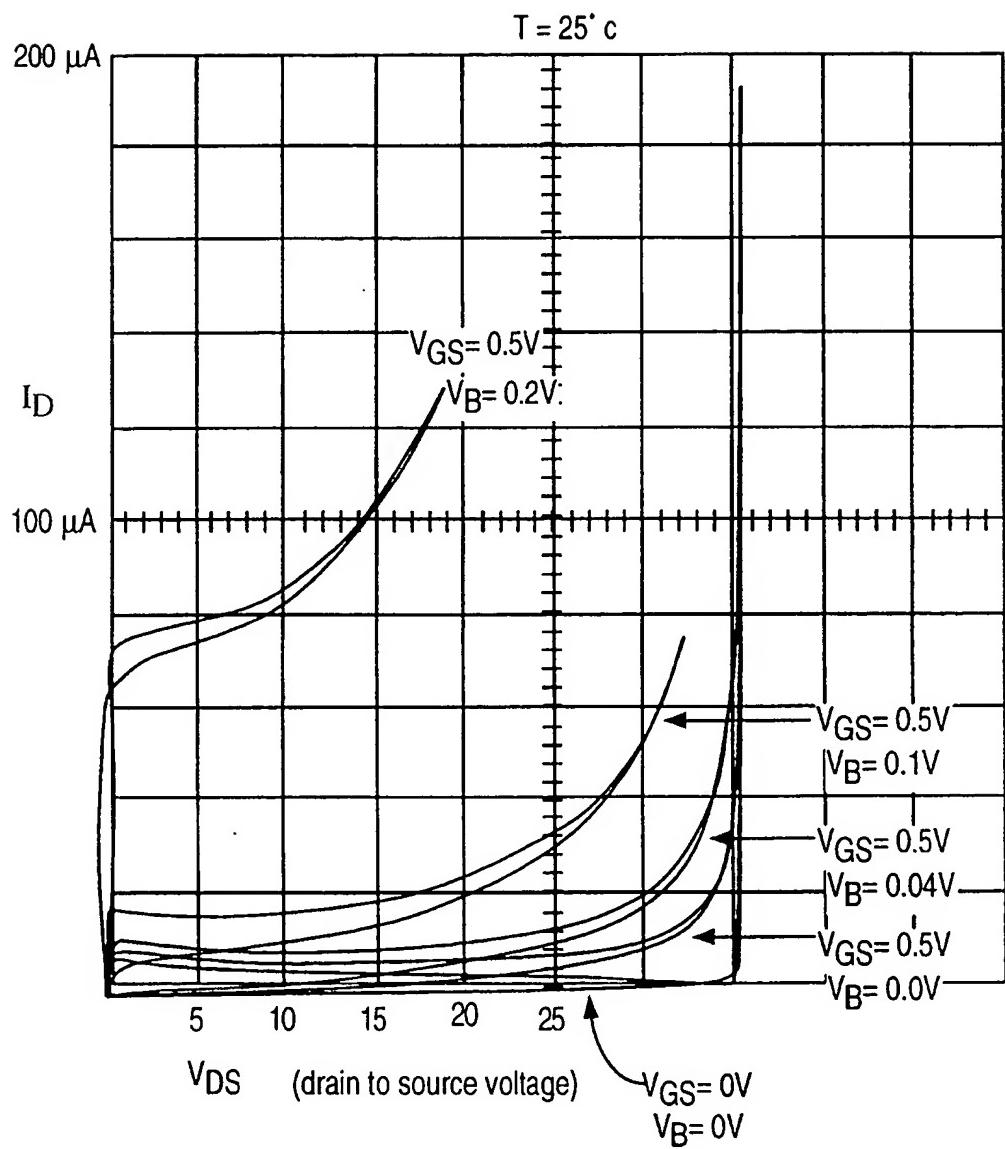


FIG. 12G

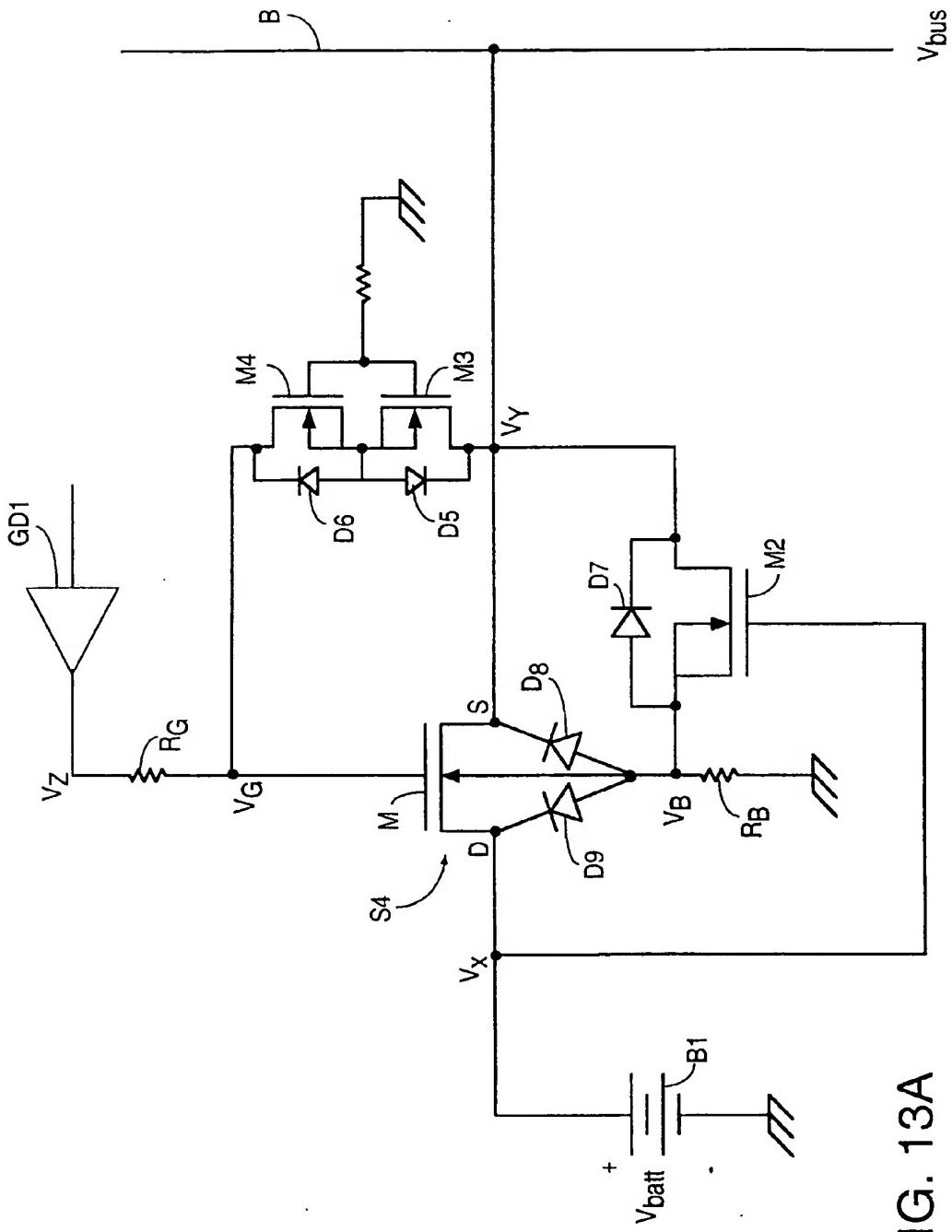


FIG. 13A

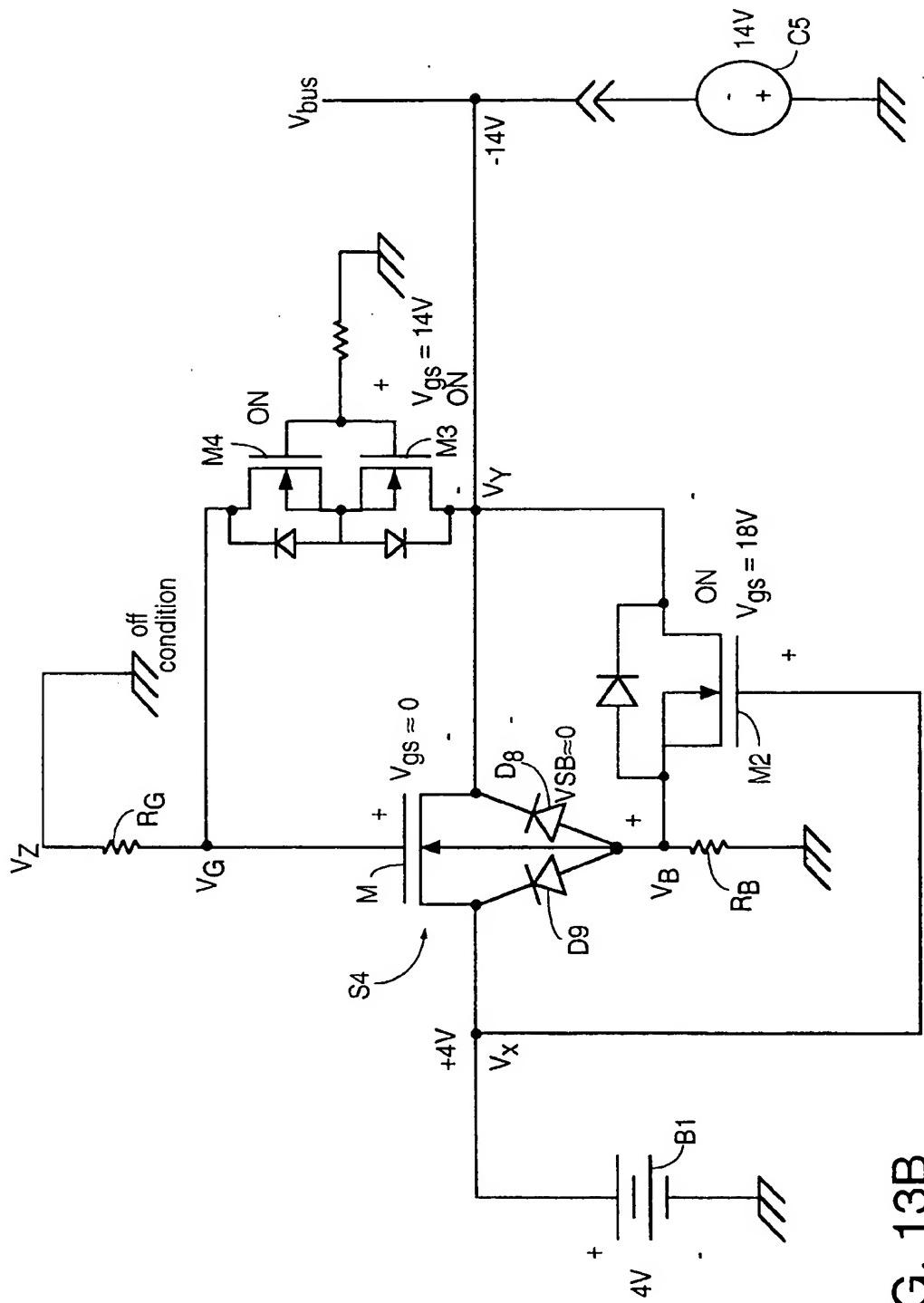


FIG. 13B

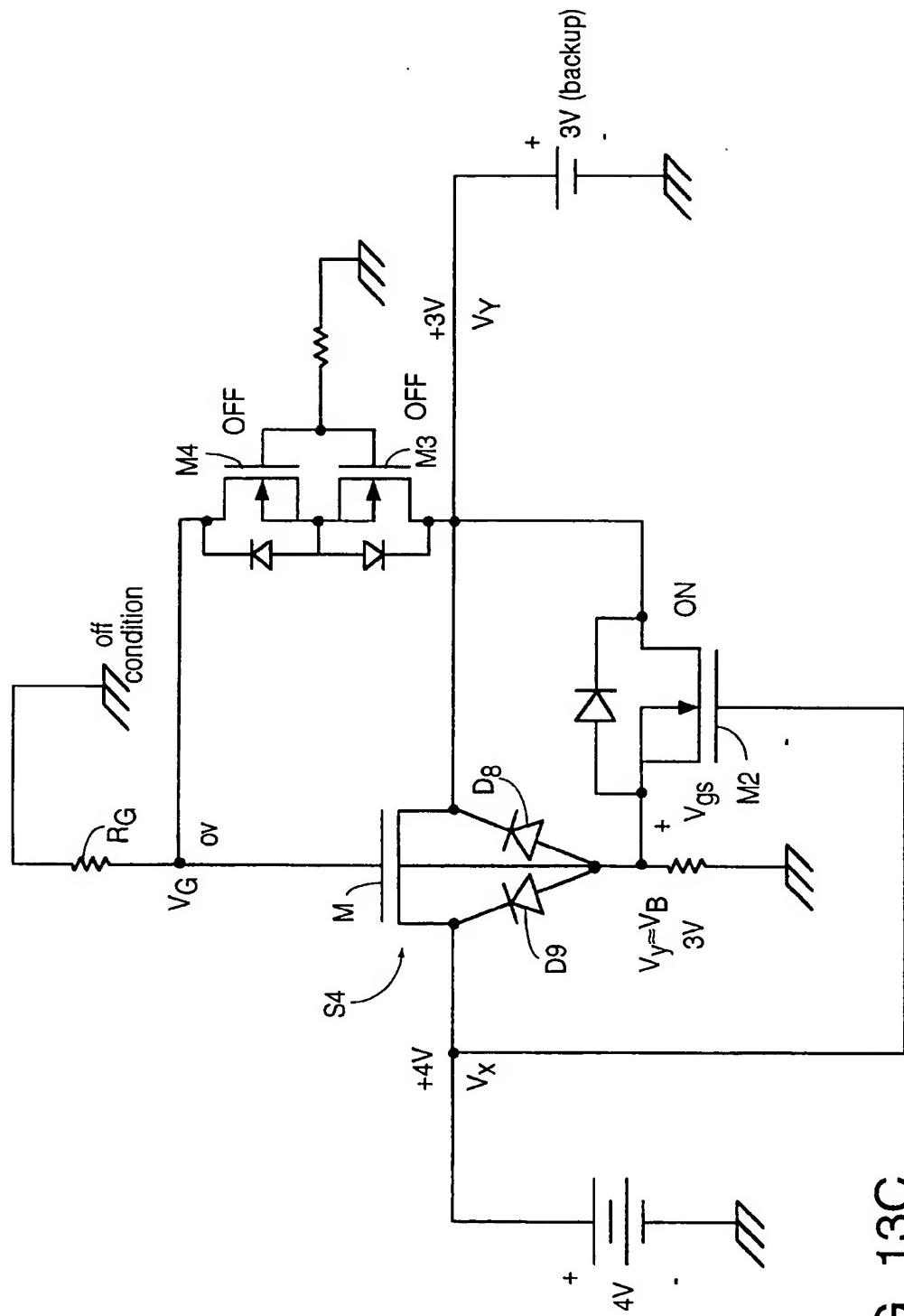


FIG. 13C

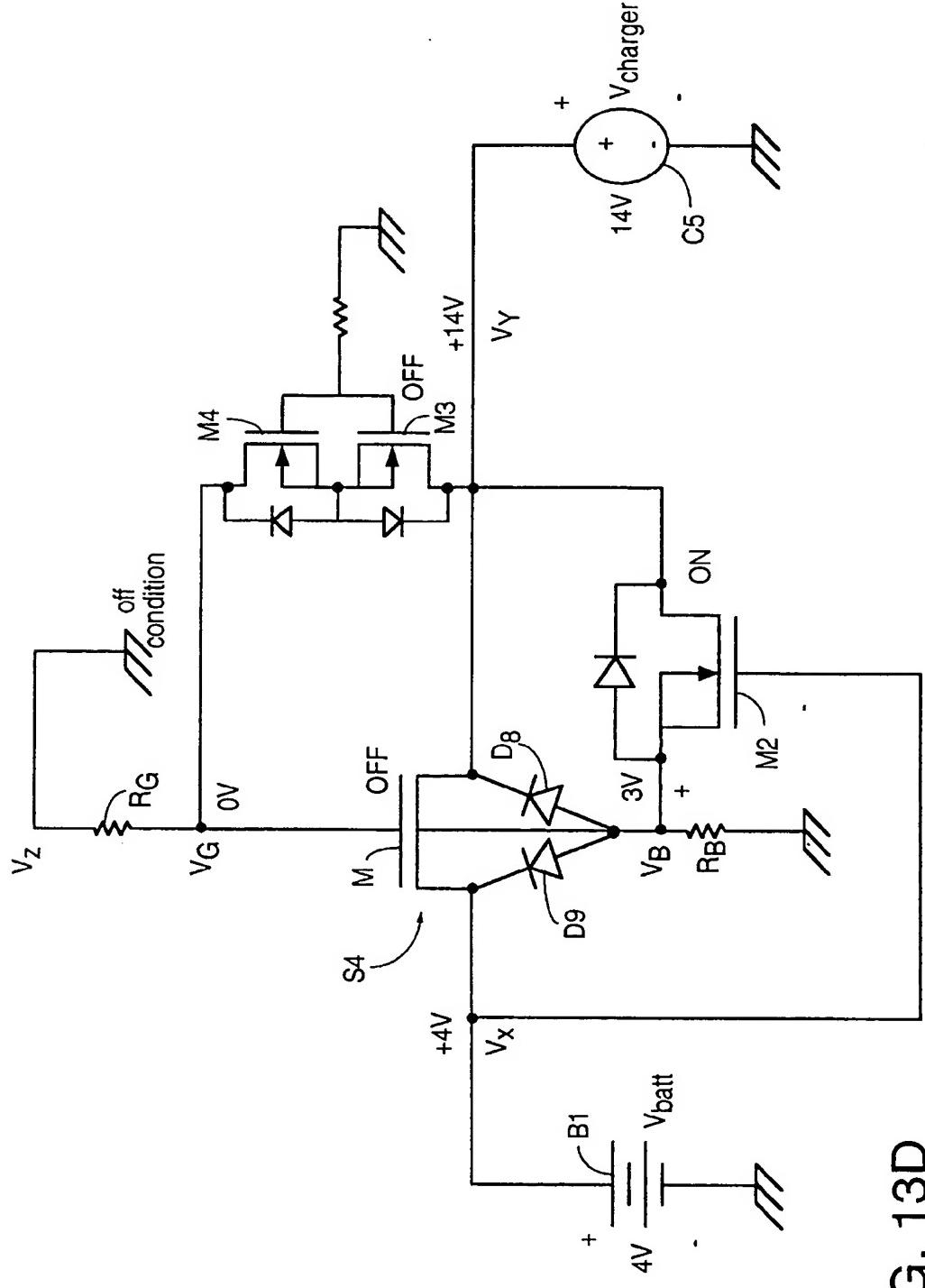


FIG. 13D

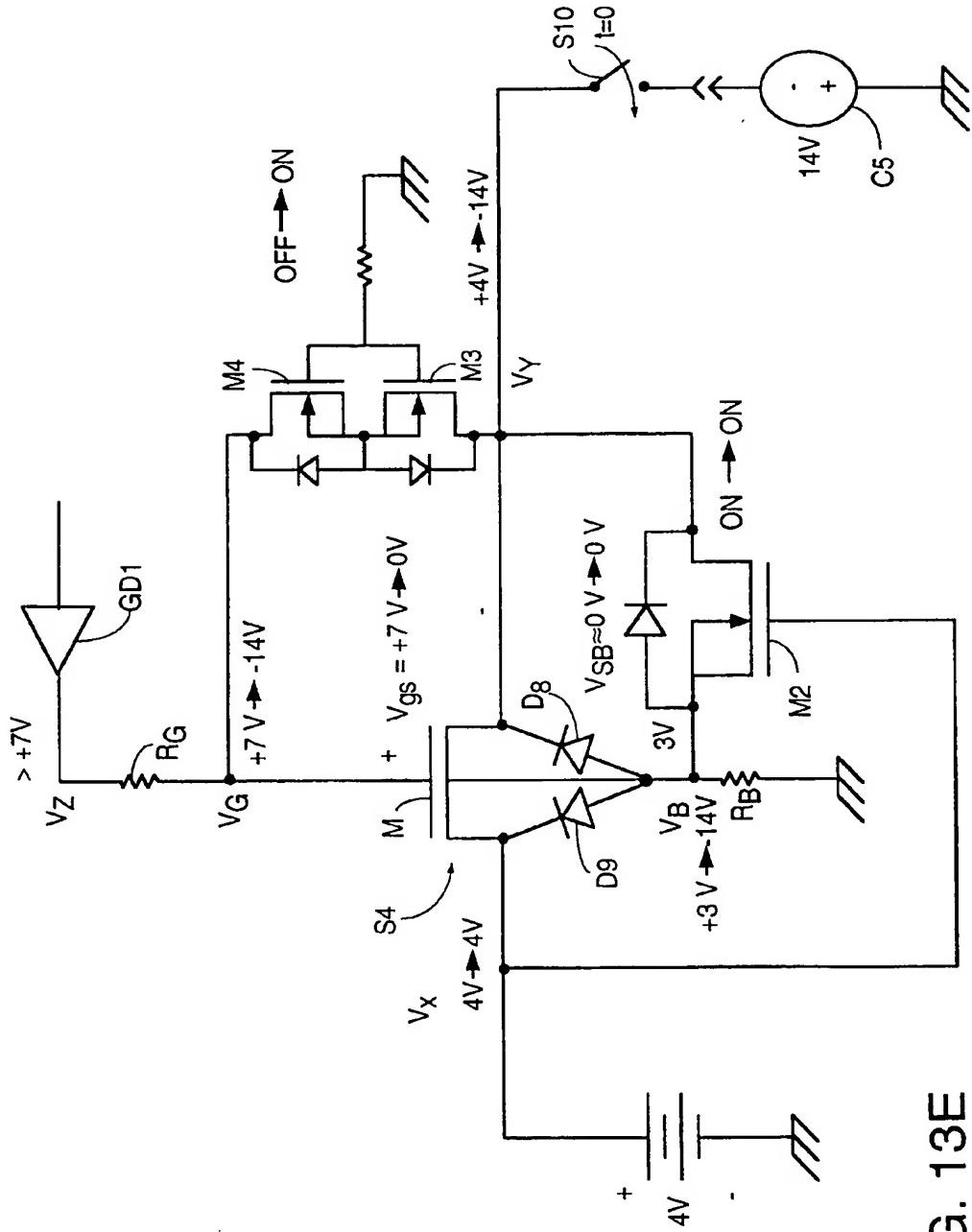


FIG. 13E

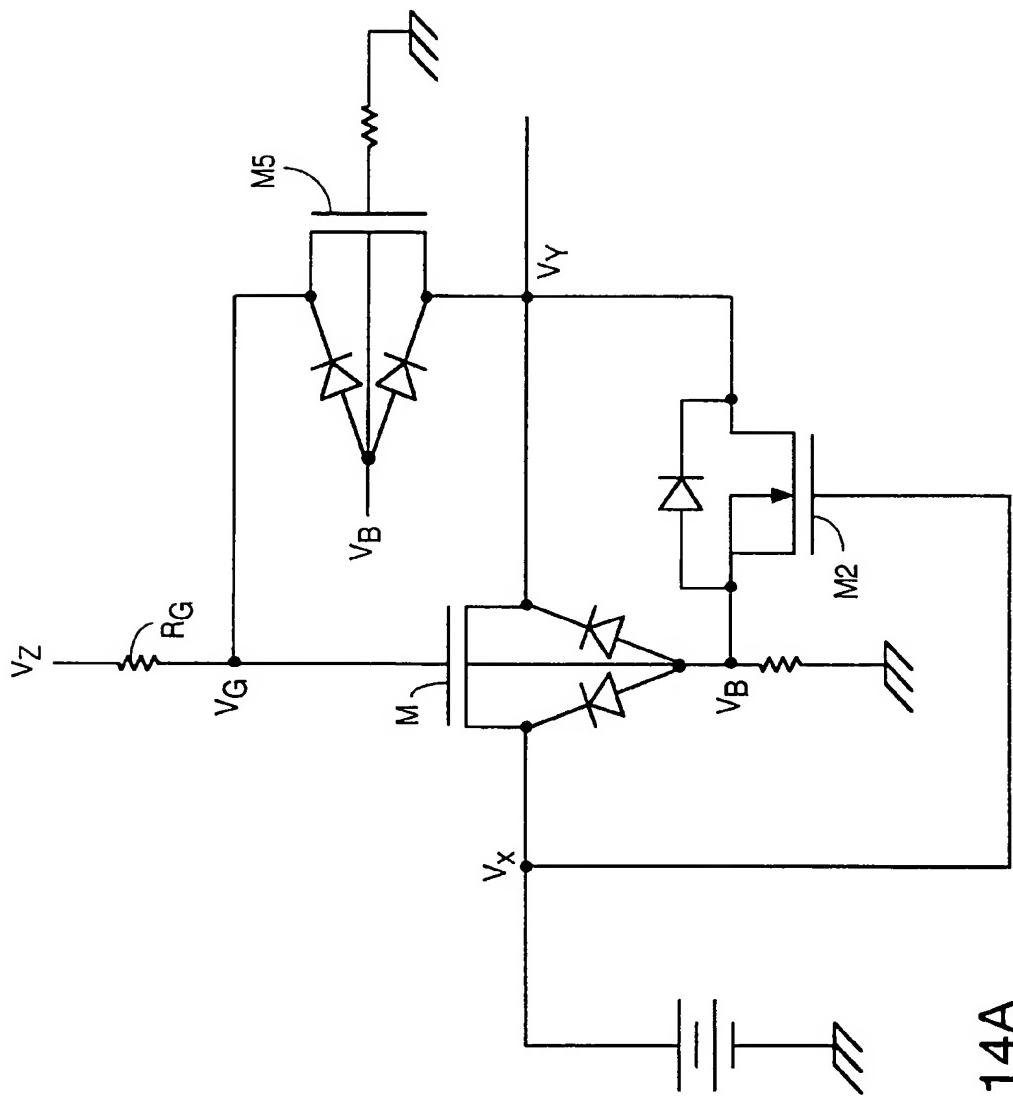


FIG. 14A

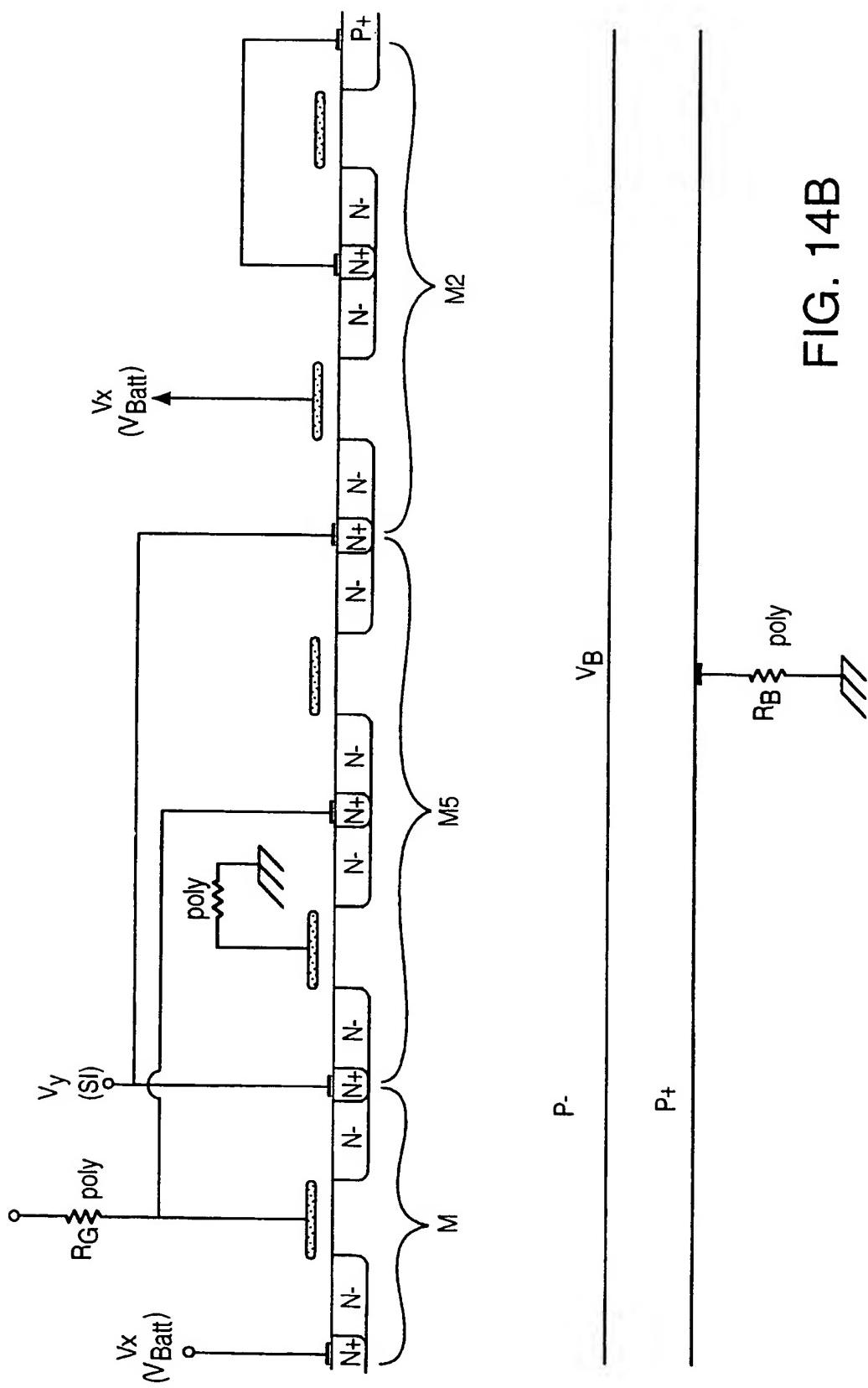


FIG. 14B

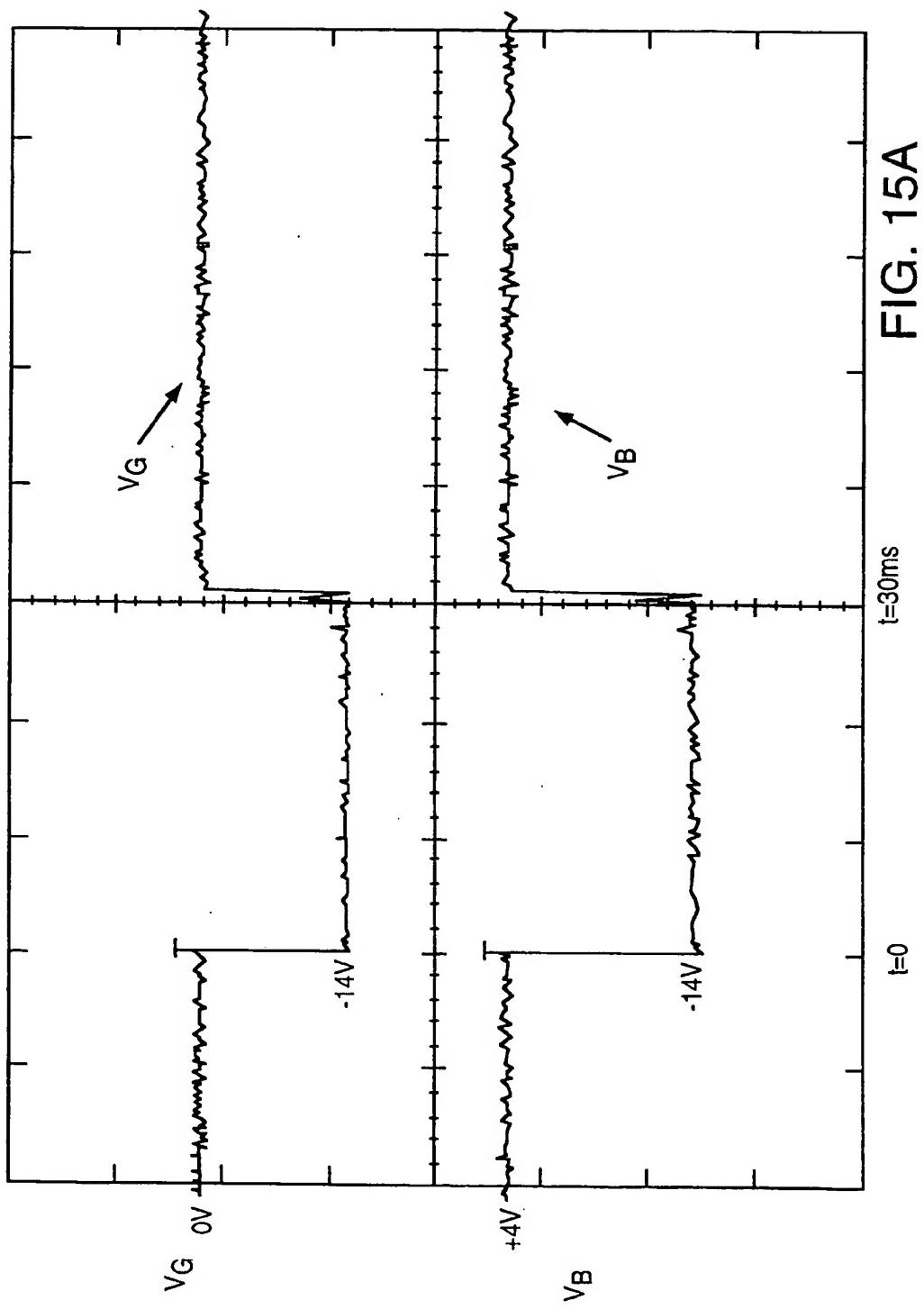


FIG. 15A

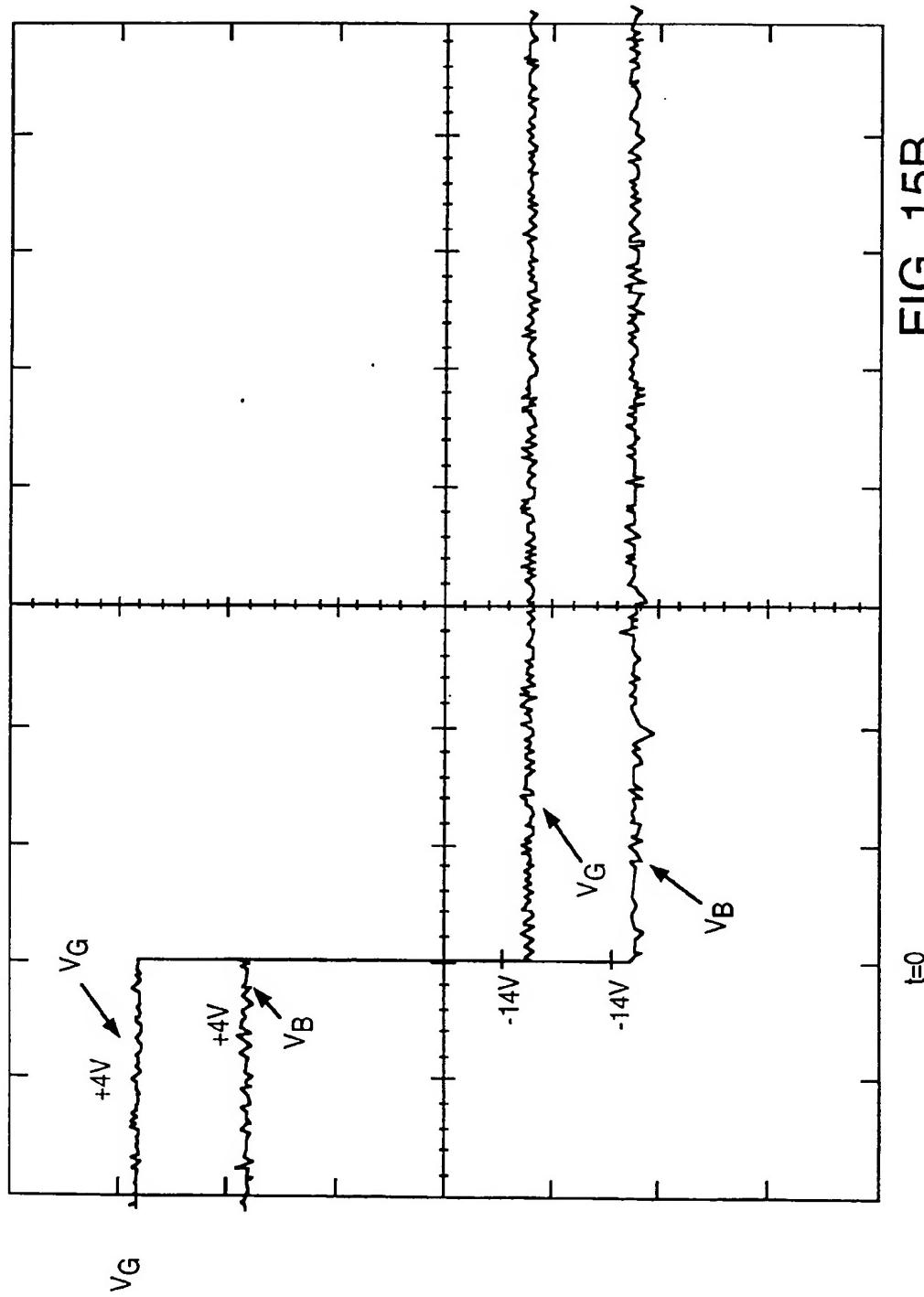


FIG. 15B